118-119, First Floor, Sushant Tower, Sector – 56, Gurugram – 122011, Haryana, India.





SCOPE OF ACCREDITATION

(Annexure to Certificate of TL - 101)

Laboratory Name: M/s RTRC LIMITED, Plot No. 296, Sector-7, Phase-II, Industrial Estate,

IMT Manesar, Gurugram (Haryana)-122050

Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter	Test Method	Equipment Used
		/ Characteristic tested		

Group	- Metal and Alloys			
1	Copper	Copper	IS 191:2007, IS 440:1964	Copper Purity Test Apparatus
		Phosphorus		
		Arsenic		
		Antimony		
		Bismuth		UV Visible
		Iron		spectrometer
		Lead		
		Nickel		
		Oxygen		
		Selenium		
		Tellurium		
		Tin		
		Dimension, Masses and Tolerances		
		Chemical composition		
		Hydrogen embrittlement Test		
		Resistivity Test		
2	Copper & Copper	Aluminium	BS EN 15079:2015	Optical Emission
	Alloys	Antimony		Spectrometer
		Arsenic		
		Cobalt		
		Iron		

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
		Lead		
		Manganese		
		Nickel		
		Phosphorus		
		Silicon		
		Sulphur		
		Tin		
		Chromium		
		Silver		
		Zinc		
		Bismuth		
		Tellurium		
		Selenium		
		Cadmium		
3	Aluminium &	Antimony	ASTM: E1251-17a	Optical Emission
	Aluminium alloys	Arsenic		Spectrometer
		Beryllium		
		Bismuth		
		Boron		
		Calcium		
		Chromium		
		Cobalt		
		Copper		
		Gallium		
		Iron		
		Lead		
		Lithium		
		Magnesium		
		Manganese		

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
		Nickel		
		Phosphorus		
		Silicon		
		Sodium		
		Strontium		
		Tin		
		Titanium		
		Vanadium		
		Zinc		
		Zirconium		
4	Wrought Aluminium	Copper	IS 11035:1984	
	Alloys	Magnesium	-	
		Silicon		
		Iron		
		Manganese		
		Zinc		
		Chromium		
		Titanium		
5	Aluminium Alloy	Silicon	IS 4026:2023	Optical emission
	Redraw Rods	Magnesium	IS 504 (Part 1 to 12):2002	
		Iron		Atomic absorption
		Copper		spectrophotometer, UV-Visible
		Manganese		spectrometer
		Chromium		op com cimeto.
		Zinc		
		Lead		
		Tin		
		Titanium		
		Vanadium		

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
		Boron		
		Gallium		
		Zirconium		
		Shape and Sizes		
		Chemical Composition		
6	Plane Carbon & Low	Aluminium	IS 8811:1998	Optical Emission
	Alloy Steel	Arsenic		Spectrometer
		Boron		
		Carbon		
		Chromium		
		Cobalt		
		Copper		
		Manganese		
		Molybdenum		
		Nickel		
		Niobium		
		Phosphorus		
		Silicon		
		Sulphur		
		Tin		
		Titanium		
		Vanadium		
		Zirconium		
		Nitrogen		
		Magnesium		
		Lead		
		Tungsten		
		Calcium		
7	Austenitic & Ferric	Aluminium	IS 9879:1998	Optical Emission
	Stainless Steel	Arsenic		Spectrometer

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Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
		Boron		
		Carbon		
		Chromium		
		Cobalt		
		Copper		
		Manganese		
		Molybdenum		
		Nickel		
		Niobium		
		Phosphorus		
		Silicon		
		Sulphur		
		Tin		
		Titanium		
		Vanadium		
		Zirconium		
		Nitrogen		
		Magnesium		
		Lead		
		Tungsten		
		Calcium		
8	Austenitic Stainless	Chromium	ASTM: E-1086-2022	Optical Emission
	Steel	Nickel		Spectrometer
		Molybdenum		,
		Manganese		
		Silicon		
		Copper		
		Carbon		
		Phosphorous		

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
			I	
		Sulphur		
		Aluminum	ASTM E-415-2021	
		Arsenic		
		Boron		
		Calcium		
		Carbon		
		Chromium		
		Cobalt		
		Copper		
		Manganese		
		Molybdenum		
		Nickel		
		Niobium		
		Nitrogen		
		Phosphorous		
		Silicon	ASTM E-415-2021	
		Sulphur		
		Tin		
		Titanium		
		Vanadium		
		Zirconium		
9	Cast Iron	Carbon	ASTM E 1999-23	
		Chromium		
		Copper		
		Manganese		
	Molybdenum			
		Nickel		
		Phosphorous		
		Silicon		
		Sulphur		

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
		Tin		
		Titanium		
		Vanadium		
		Carbon	IS 15338:2003	
		Manganese		
		Phosphorous		
		Sulphur		
		Silicon		
		Copper		
		Chromium		
		Nickel		
		Aluminium		
		Molybdenum		
		Vanadium		
10	Primary Aluminium	Copper	IS 2590:1987	Optical emission
	ingots for remelting	Silicon		spectrometer,
		Iron		Atomic absorption spectrophotometer,
		Manganese		UV-Visible
		Zinc		spectrometer
		Titanium		
		Vanadium		
		Shape and Sizes		
		Chemical Composition		
11	High Purity Aluminium	Copper	IS 11890:1987	Optical emission
	ingots for remelting	Silicon	1	spectrometer,
		Iron	1	Atomic absorption
		Manganese	1	spectrophotometer, UV-Visible
		Magnesium	1	spectrometer
		Zinc	1	,

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
		1 =	1	
		Titanium	-	
		Vanadium	-	
		Gallium	-	
		Shape and Sizes	-	
		Chemical Composition		
12		Tellurium	IS 12444:2020	Optical emission
		Selenium		spectrometer,
	Copper Wire Rods for	Bismuth		Atomic absorption spectrophotometer,
	electrical applications	Antimony		spectrophotometer, UV-Visible spectrometer
		Arsenic		
		Tin		
		Lead		
		Iron		
		Nickel		
		Sulphur		
		Silver		
		Oxygen		
		Chemical Composition]	
13	Aluminum 1350	Silicon	ACTM D222 00/2024)	Optical emission
	drawing stock for	Iron	ASTM B233-98(2021)	spectrometer,
	electrical purposes	Copper		Atomic absorption spectrophotometer,
		Manganese		UV-Visible
		Chromium		spectrometer
		Zinc		
		Boron]	
		Gallium		
		Vanadium	1	
		Titanium		
		Aluminum		

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
			T	
14	Painted & Coated	Salt Spray Corrosion	ASTM B 117: 2019	Salt Spray corrosion
	metals	Test	JIS Z 2371: 2015	Test Assembly
			ISO 9227:2017	

Group:	Plastic and Resins			
15	Toys and Children's Products	Antimony (Sb) Arsenic (As)	IS 9873-3(2020)	Atomic Absorption Spectrometer
		Barium (Ba)		·
		Bis (2-ethylhexyl) phthalate(DEHP)	IS 9873-6(2021)	Gas Chromatography
		Bis (2-ethylhexyl) phthalate(DEHP)	IS 9873-9(2017)	Mass Spectrometer
		Butyl benzyl phthalate (BBP)	IS 9873-6(2021)	
		Butyl benzyl phthalate (BBP)	IS 9873-9(2017)	
		Cadmium (Cd)	IS 9873-3(2020)	Atomic Absorption
		Chromium (Cr)		Spectrometer
		Di-butyl phthalate (DBP)	IS 9873-6(2021)	
		Di-butyl phthalate (DBP)	IS 9873-9(2017)	Gas Chromatography
		Di-iso-decyl phthalate (DIDP)	IS 9873-6(2021)	Mass Spectrometer
		Di-iso-decyl phthalate (DIDP)	IS 9873-9(2017)	
		Di-iso-nonyl phthalate (DINP)	IS 9873-6(2021)	

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
		Di-iso-nonyl phthalate (DINP)	IS 9873-9(2017)	
		Di-n-octyl phthalate (DNOP)	IS 9873-6(2021)	
		Di-n-octyl phthalate (DNOP)	IS 9873-9(2017)	
		Lead (Pb) Mercury (Hg) Selenium (Se)	IS 9873-3(2020)	Atomic Absorption Spectrometer
16	Polymers	Bis (2-ethylhexyl) phthalate (DEHP)	IEC 62321-8:2017	
	Butyl benzyl phthalate (BBP)			
		Diisobutyl phthalate (DIBP)	_	
		PBB's and PBDE's - Decabrombiphenyl (B- 209)	IEC 62321-6:2015	
		PBB's and PBDE's- 2,2',3,3',4,4'5,5'- Octabromobiphenyl (BB-194)		
	PBB's and PBDE's- 2,2',3,3',4,4'5,5',6- Nonabromobiphenyl (BB-206)			
		PBB's and PBDE's- 2,2',3,3',4,4'5,5',6- Nonabromodiphenyl ether(BDE-206)		

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
·	T	PBB's and PBDE's-		1
		2,2',3,4,4',5,6-		
		Heptabromodiphenyl		
		ether (BDE-181)		
		PBB's and PBDE's-		
		2,2',3,4,4'5,5'-		
		Heptabromobiphenyl (BB-180)		
		PBB's and PBDE's -		
		2,2',3,4,4'5,5'6-		
		Octabromodiphenyl		
		ether (BDE-203)		
		PBB's and PBDE's -		
		2,2',4,5'-		
		Tetrabromobiphenyl (B-049)		
		PBB's and PBDE's -		
		2,2',4,5',6-		
		Pentabromobiphenyl		
		(B-103		
		PBB's and PBDE's -		
		2,2'3,3'4,4'-		
		Hexabromodiphenyl		
		ether (BDE-128)		
		PBB's and PBDE's -		
		2,2'4,4'5,5'-		
		Hexabromobiphenyl(BB		
		-153)		

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
		PBB's and PBDE's - 2,4,6-Tribromobiphenyl (BB-30) PBB's and PBDE's - 3,3',4,4'- Tetrabromodiphenyl ether (BDE-77) PBB's and PBDE's - 3,3'4,4',5- Pentabromodiphenyl		
		ether (BDE-126) PBB's and PBDE's -3- Bromobiphenyl (B-002) PBB's and PBDE's -4,4'- Dibromobiphenyl (BB- 15)	_	
		PBB's and PBDE's -4,4'- Dibromodiphenyl ether(PBDE-15)		
		PBB's and PBDE's -4- Bromodiphenyl ether (PBDE-3)		
		PBB's and PBDE's - Decabromodiphenyl ether (BDE-209S)		
		PBB's and PBDE's-3,3',4- Tribromodipheny lether(BDE-035S)		

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Chemical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method	Equipment Used
		1	1	
		Di-butyl phthalate (DBP)	IEC 62321-8(2017)	
17	Polymers, Electronic	Cadmium (Cd)	IEC 62321-3-1(2013)	Atomic Absorption
	Metals		IEC 62321-5(2013)	Spectrometer
		Chromium (Cr)	IEC 62321-3-1(2013)	
			IEC 62321-5(2013)	_
			IEC 62321-7-1(2015)	
			IEC 62321-7-2(2017)	_
		Di-butyl phthalate (DBP)	IEC 62321-8(2017)	
		Lead (Pb)	IEC 62321-3-1(2013)	
			IEC 62321-5(2013)	
		Mercury (Hg)	IEC 62321-3-1(2013)	
			IEC 62321-4:2013	

Group:	Group: AYUSH Products			
18	Herbs	Adenosine		HPLC (High
		Cordycepin	TM-AP/01:2021	Performance Liquid
				Chromatography)

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter	Test Method	Equipment Used
		/ Characteristic tested	Specification against	
			which tests are	
			performed	

	1			<u> </u>
19	New Insulating Oils as per IS:335: 2018	Viscosity	IS:1448(Part 25/sec 1):2018 ISO 3104:2023 IS 16084:2013	Digital Kinematic Viscosity Bath (RTRO 214),Low Temp Kinematic Viscosity Bath(RTRC-306)
		Pour point	IS:1448(Part 10/sec 2):2021 ISO 3016:2019	Automatic Cloud point &Pour point Apparatus (RTRC- 213),Cloud and Pour Point apparatus (RTRC-305)
		Water Content	IEC:60814: 1997 IS 13567:2018	Karl Fischer Titrator
		Breakdown Voltage	IS 6792:2023 IEC 60156:2018	Automatic Oil Test Set
		Density	IS:1448(Part 16):2014 ISO 3675:1998	Liquid Glass bath (Density Bath) Refrigerated
		Dielectric dissipation factor (DDF)	IS: 6262:1971 IS 16086:2013 IEC: 61620:1998	Capacitance & Tan Delta Test set
		Particle Content	IS 13236:2013 IEC:60970: 2007	Particle counter
		Appearance	Clause 6.6 of IS:335:2018	Qualitative Test

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Electrical Testing (Laboratory based)

S. No.	Material/Products	•	Test Method	Equipment Used
		/ Characteristic tested	Specification against	
			which tests are	
			performed	
		Stray gassing of oil	IS 335:2018, IS 10593:2006 CIGRE Brochure 296 and ASTM D7150- 13(2020)	Gas Chromatography
		Acidity	IEC:62021-1:2003	Potentiometric Titrator
		Interfacial Tension (IFT)	ASTM D971:2020	Digital Surface Interfacial Tensiometer
		Total Sulphur content	ISO: 14596:2007 ASTM 4294:2021 ASTM D129:2018	EDXRF
		Corrosive Sulphur	DIN: 51353:1985	Hot Air Oven
		Potentially corrosive	IS: 16310:2017	Copper Strip
		Sulphur	IEC: 62535:2008	Corrosion Test Apparatus
		DBDS	IS:16497(Part 1)2017	Gas Chromatography
			IEC:62697-1:2012	Mass Spectrometer
		Inhibitors	IS: 13631:2017 IEC: 60666:2010	HPLC (High Performance Liquid Chromatography)
		Metal Passivator additives	IS 13631:2017 IEC: 60666:2010	HPLC (High Performance
		2-Furfuryl Alcohol (2- Furfural and related compound content)	IS: 15668:2006 IEC: 61198:1993	Liquid Chromatography)
		5-Hydroxymethyl-2-	IS: 15668:2006	HPLC (High

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Furfural(2-Furfural and related compound content)	IEC: 61198:1993	Performance Liquid Chromatography)
		2-Furfural (2-Furfural and related compound content)	IS: 15668:2006 IEC: 61198:1993	HPLC (High Performance Liquid Chromatography)
		2-Furyl Methyl Ketone (2 Acetyl Furan)(2- Furfural and related compound content)	IS: 15668:2006 IEC: 61198:1993	HPLC (High Performance Liquid Chromatography)
		5-Methyl-2-Furfural (2- Furfural and related compound content)	IS: 15668:2006 IEC: 61198:1993	HPLC (High Performance Liquid Chromatography)
		Oxidation Stability	Method C of IS 12422:2017 IEC 61125:1992	Oxidation Stability Test Apparatus
		a. Total acidity	As per 1.9.4 of IS 12422:2023 IEC 61125:2018	Glass Burette A CLASS Capacity-1 ml Q 3 283Q
		b. Sludge	As per 1.9.1 of IS:12422:2023 IEC: 61125:2018	Weighing Balance
		c. DDF at 90°C	As per 1.9.6 of IS:12422:2023 IEC: 61125:2018	Capacitance & Tan Delta Test set
		Gassing Tendency	Method A of IEC: 60628:1985	Gassing Tendency Apparatus

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Flash Point	IS:1448(Part 21):2019 ISO: 2719:2016	Pensky Marten flash Point Tester
		PCA Content	IP: 346:2015	Weighing Balance
		PCB Content	IS: 16082:2013 IEC: 61619:1997	Gas Chromatography Mass Spectrometer
20	Mineral Insulating	Color & Appearance	ISO: 2049:1996	Color Comparator
	Oils in electrical supervision and maintenance	Breakdown Voltage	IEC: 60156:2018	Automatic Oil Test Set
	guidance's per	Water Content	IEC:60814: 1997	Karl Fischer Titrator
	IS:1866:2017 or IEC:60422:2013	Acidity (Neutralization	IEC:62021-1:2003	Potentiometric
	120.00 122.2013	value)	IEC:62021-2:2007	Titrator
		Dielectric dissipation factor (DDF) and resistivity	IEC: 60247: 2004	Capacitance & Tan Delta Test set Resistivity (Million Mega Ohm Meter)
		Inhibitor content	IEC: 60666:2010	HPLC (High Performance Liquid Chromatography)
		Sediment/Sludge	Annex-C of IS:1866:2017 IEC: 60422:2013	Weighing Balance
		Interfacial Tension (IFT)	ASTM D971:2020 BSEN 14210:2003	Digital Surface Interfacial Tensiometer
		Particle (counting and Sizing	IEC: 60970:2007	Particle counter
		Oxidation Stability	IEC: 61125:2018	Oxidation Stability Test Apparatus

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IMT Manesar, Gurugram (Haryana)-122050

Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			<u> </u>	
		a. Total acidity		Glass Burette A CLASS Capacity-1 ml
		b. Sludge		Weighing Balance
		c. DDF at 90°C		Capacitance & Tan Delta Test set
		Flash point	ISO 2719 :2016	Pensky Marten flash Point Tester
		Compatibility	IEC: 61125:2018	Qualitative Test (Not Applicable)
		Pour point	ISO: 3016:2019	Automatic Cloud point & Pour point Apparatus, Cloud and Pour Point Apparatus
		Density	ISO 3675:1998	Liquid Glass bath (Density Bath) Refrigerated
		Viscosity	ISO 3104:2023	Digital Kinematic Viscosity Bath, Low Temp kinematic Viscosity Bath
		Polychlorinated Biphenyls (PCBs)	IEC 61619:1997	Gas Chromatography Mass Spectrometer (RTRC-243)
		Corrosive Sulphur	IEC 62535:2008 ASTMD1275:2024, Method B of DIN 51353:2021	Hot Air Oven

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17.06.2024 to 16.06.2026 Validity Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Dibenzyl disulfide (DBDS) content	IEC 62697-1:2012	Gas Chromatography Mass Spectrometer
		Passivator content	Annex B of IEC: 60666:2010	HPLC (High Performance Liquid Chromatography)
		Dissolved gas analysis	IS 10593:2023 IEC 60599:2022	Gas Chromatography
21	Natural Ester Fluid and Synthetic Ester Fluid	Viscosity	IS:1448(Part 25/sec 1):2018, ISO: 3104:2023	Digital Kinematic Viscosity Bath,Low Temp Kinematic Viscosity Bath
		Pour point	IS:1448(Part 10/sec 2):2021 ISO: 3016:2019 ASTM D97-17b-2022	Automatic Cloud point & Pour point Apparatus, Cloud and Pour Point Apparatus
		Water Content	IEC:60814: 1997, IS 13567:2018 ASTM D1533-2020	Karl Fischer Titrator
		Breakdown Voltage	IS 6792:2023 IEC 60156:2018, ASTM D1816-12(2019)	Automatic Oil Test Set
		Density	IS:1448(Part 16): 2014, ISO 3675:1998	Liquid Glass bath (Density Bath) Refrigerated
		Dielectric dissipation factor (DDF)	IS: 6262:1971 IS 16086:2013 IEC: 61620:1998	Capacitance & Tan Delta Test set

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Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Particle Content	IS 13236:2013, IEC:60970: 2007	Particle counter
		Acidity (Neutralization Value)	IEC:62021-1:2003, IEC:62021-2:2007, ASTM D664-24	
		Interfacial Tension (IFT)	ASTM D971:2020, BSEN14210-2003	Digital Surface Interfacial Tensiometer
		Total Sulphur content	ISO: 14596:2007 ASTM D4294:2021 ASTM D129:2018	EDXRF
		Corrosive Sulphur	DIN: 51353:2021 ASTM D1275-24	
		Potentially corrosive Sulphur	IS: 16310:2017, IEC: 62535:2008	
		DBDS	IS:16497(Part 1): 2017, IEC:62697-1:2012	Gas Chromatography Mass Spectrometer
		Inhibitors Metal Passivator additives	IS: 13631:2017, IEC: 60666:2010	·
		2-Furfuryl Alcohol (2- Furfural and related compound content)	IS: 15668:2006 IEC: 61198:1993	HPLC
		5-Hydroxymethyl-2- Furfural (2-Furfural and related compound content)	IS: 15668:2006 IEC: 61198:1993	HPLC (High Performance Liquid chromatography)

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Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		2-Furfural (2-Furfural andrelated compound content) 2-Furyl Methyl Ketone (2Acetyl Furan) (2-Furfural and related compoundcontent) 5-Methyl-2-Furfural (2-Furfural and		
		related compound content) a. Total acidity Afteroxidation stability	IS: 12422:2023, IEC: 61125:2018	Oxidation Stability TestApparatus,
		b. Sludge After oxidationstability c. DDF at 90oC Afteroxidation stability		Oxidation Stability TestApparatus, Capacitance &Tan Delta Test set
		Gassing Tendency	IEC: 60628:1985	Gassing Tendency Apparatus
		Flash Point	IS:1448(Part21)-2019, ISO: 2719:2016	Pensky Marten flash Point Tester
		PCA Content	IP: 346:2015	Weighing Balance
		PCB Content	IS: 16082:2013 IEC: 61619:1997, ASTM D4059-00	Gas Chromatograph Mass Spectrometer

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
	1	T	T	Γ.
		Color	ISO: 2049:1996, ASTM D1500-24	Color Comparator
		Appearance	IS 16081:2013 IS 16659:2017	
		Crystallization	IS 16081:2013	
		Performance	IS 16659:2017	
		Dielectric breakdown voltage, impulse conditions	ASTM D3300-20	Automatic Oil Test Set
		AC loss characteristics—dissipation factor and relative permittivity	ASTM D924 -23	Capacitance & Tan Delta Test set
		Kinematic viscosity	ASTM D445-24	Digital Kinematic Viscosity Bath, Low Temp
		Flash point and fire Point —Cleveland Open Cup Method	ASTM D92-18	Pensky Marten flash Point Tester
		Relative density (specific gravity)	ASTMD1298- 12b(2017)e1	Liquid Glass bath (Density Bath) Refrigerated
		Volume resistivity (specific resistance)	ASTM D1169-19a	Resistivity (Million Mega Ohm Meter)
		Visual examination field test and color)	ASTM D1500:2024 ASTM D1524-15(2022)	Color Comparator
		Gassing of insulating oils under electrical stress and ionization	ASTM D2300-08 (2017)	Gassing Tendency Apparatus

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Acid and Base Number by Color indicator Titration	ASTM D974-2022	
		Dissolved Gas Analysis (Hydrogen)	IS: 93:2023 ASTM D3612-02 (2017)	Gas Chromatography
		Dissolved Gas Analysis (Oxygen)	IS 9434 :2019	
		Dissolved Gas Analysis (Nitrogen)		
		Dissolved Gas Analysis (Carbon Monoxide)		
		Dissolved Gas Analysis (Carbon Dioxide)		
		Dissolved Gas Analysis(Methane)		
		Dissolved Gas Analysis(Ethane)		
		Dissolved Gas Analysis (Ethylene)		
		Dissolved Gas Analysis (Acetylene)		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter	Test Method	Equipment Used
		/ Characteristic tested	Specification against	
			which tests are	
			performed	

Grou	p- Distribution System			
22	Outdoor/Indoor	Measurement of	IS 1180(Part 1):2014	Digital Micro-ohm
	Type Oil Immersed	Winding	IS 2026(Part 1):2011	Meter
	Distribution	Resistance	IEC 60076 (Part 1):2011	
	Transformers up to	Measurement of	IS 1180(Part 1):2014	Automatic
	and including 2500	Voltageratio and check	IS 2026(Part 1):2011	Turn-Ratio
	kVA,33 kV	of phase	IEC 60076 (Part 1):2011	Meter
		displacement		
		Measurement of Short	IS 1180(Part 1):2014	Digital Power
		Circuit Impedance	IS 2026(Part 1):2011	Meter
		(principal tapping, when	IEC 60076 (Part 1):2011	
		applicable) and Load		
		Loss at 50% and 100 %		
		load		
		Measurement of no-	IS 1180(Part 1):2014	Digital Power
		loadloss and current	IS 2026(Part 1):2011	Meter
			IEC 60076 (Part 1):2011	
		Measurement of	IS 1180(Part 1):2014	Digital
		insulation	IS 2026(Part 1):2011	Insulation
		resistance	IEC 60076 (Part 1):2011	Tester
		Induced over-	IS 1180(Part 1):2014	Motor Generator
		voltagewithstand	IS 2026(Part 3):2018	Set
		test	IEC 60076 (Part 3):2013	
		Separate source	IS 1180(Part 1): 2014	High-VoltageTest
		voltagewithstand	IS 2026(Part 3):2018	Set
		test (Primary &	IEC 60076 (Part 3):	
		secondary)	2013	

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Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Pressure Test (Routine Test)	IS 1180(Part 1):2014	Pressure Gauge
		Oil leakage Test	IS 1180(Part 1):2014	Pressure Gauge
		Lightning Impulse Test	IS 1180(Part 1):2014 IS 2026(Part 3):2018 IEC 60076 (Part 3):2013	Impulse Generator, Analyzer, Impulse Current Shunt
		Temperature rise test	IS 1180(Part 1):2014 IS 2026(Part 2):2010 IEC 60076 (Part 2):2011	Temp Data logger/16 Channel &Digital Power Meter
		Pressure test (Type Test)	IS 1180(Part 1):2014	Pressure Gauge
		Determination of soundlevel	IS 1180(Part 1):2014 IS 2026(Part 10):2009 IEC 60076 (Part- 10)2016	Sound LevelMeter
		No load current at 112.5 % voltage	IS 1180(Part 1):2014	Digital Power Meter
		Paint adhesion test	IS 1180 (Part 1):2014 ASTM D3359:2023	Cutting Tool, Tape, Brush, Eyeglass Lenses.
		Oil BDV and moisture content of transformer oil	IS 1180(Part 1):2014 IS 335:2018	Motorized Oil Test Set and Karl Fischer titrator
		Measurement of dimension and physical verification	IS 1180(Part 1):2014	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Permissible flux density and over fluxing	IS 1180(Part 1):2014	
		Measurement of zero- sequence impedance(s) on three phase transformers	IS:2026(Part 1):2011 IEC 60076-1:2011	Digital Power Meter
		Measurement of Harmonic on no-load current	IS:2026 (Part 1):2011 IEC 60076-1:2011	Digital Power Meter
		Measurement of dissipation factor tan delta of the insulation system capacitances	IS: 2026 (Part 1):2011 IEC 60076-1:2011	Capacitance & Ten-Delta Test Set
		Determination of capacitance winding to earth and between windings	IS 2026 (Part 1):2011 IEC 60076-1:2011	Capacitance & Ten-Delta Test Set
		Unbalance Current Test	CBIP Publication No.: 317:2013	Digital PowerMeter, Clamp Meter
		Magnetic Balance Test	CBIP Publication No.: 317:2013	Digital Power Meter
23	Dry Type Transforme up to2500 kVA,33 kV		IS 2026(Part1):2011 IEC 60076(Part 1): 2011 IS 2026(Part 11): 2021	Digital Micro-ohm Meter
		Measurement of Voltage ratio and checkof phase displacement	IS 2026(Part1):2011 IEC 60076(Part 1): 2011, IS 2026(Part 11): 2021	Automatic Turn-Ratio

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Measurement of short circuit impedance (principal tapping, when applicable) and Load Loss at 50 % and 100 %load	IS 2026(Part1):2011 IEC 60076(Part 1): 2011 IS 2026(Part 11): 2021	Digital Power Meter
		Measurement of no-load loss and current	IS 2026 (Part1): 2011 IEC 60076 (Part 1): 2011, IS 2026 (Part 11): 2021	Digital Power Meter
		Measurement of insulation resistance	IS 2026 (Part1):2011 IEC 60076(Part 1):2011	Insulation Tester
		Induced over- voltagewithstand test	IS 2026: (Part 3): 2018, IEC 60076 (Part 3): 2013, IS 2026(Part 11):2021	Motor Generator Set
		Separate source voltage withstands test (Primary &secondary)	IS 2026 (Part 3): 2018, IEC 60076 (Part 3): 2013, IS 2026 (Part 11):2021	High-Voltage Test Set
		Lightning Impulse test	IS 2026 (Part 3): 2018, IEC 60076 (Part 3): 2013, IS 2026(Part 11):2021	Impulse Measuring &, Analyzing System, Imp Impulse Current Shunt

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Electrical Testing (Laboratory based)

S. No.	Material/Products	•	Test Method	Equipment Used
		/ Characteristic tested	Specification against which tests are performed	
			, -	
		Temperature rise test	IS 2026(Part 2):2010 IEC 60076 (Part 2):2011 IS 2026(Part 11):2021	Temp Data logger/16 Channel & Digital Power Meter
		Partial discharge measurement	IS: 2026 (Part 3):2018, IS 2026(Part 11):2021	PD Test Analyzer, PD Calibrator
		Determination of sound level	IS: 2026(Part 10):2009 IEC:60076(Part- 10):2016, IS 2026(Part 11):2021	Sound Level Meter
		Measurement of zero- sequence impedance(s) on three phase transformer	IS: 2026(Part 1):2011 IEC:60076-1:2011	Digital Power Meter
		Measurement of Harmonic on no-load current	IS 2026 (Part 1): 2011, IEC: 60076-1: 2011	Digital Power Meter
		Measurement of dissipation factor tan delta of the insulation system capacitance	IS 2026 (Part 1): 2011, IEC: 60076-1: 2011	Capacitance & Ten-Delta Test Set
		Determination of capacitance winding to earth and between windings	IS 2026 (Part 1): 2011, IEC 60076-1: 2011	Capacitance & Ten-Delta Test Set
		Unbalance Current Test	CBIP Publication No.: 317:2013	Digital Power Meter, Clamp Meter
		Magnetic Balance Test	CBIP Publication No.: 317:2013	Digital Power Meter/Multimeter

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
24	Outdoor/Indoor Type Oil Immersed Distribution	Measurement of Winding Resistance Measurement of	Cl.21.2 a of IS 1180 (Part 3):2021, Amd-01: 2018 Cl.21.2 b of IS 1180	Digital Micro- ohm Meter
	Transformers up to and including 2500 kVA,33 kV as per IS	Voltageratio and check of phase displacement	(Part3):2021, Amd-01: 2018	Automatic Turn- Ratio Meter
	1180 Part-3:2021	Measurement of Short Circuit Impedance (principal tapping, when applicable) and Load Loss at 50% and 100 % load	Cl.21.2 c of IS 1180 (Part3):2021, Amd-01: 2018	Digital Power Meter
		Measurement of no-load loss and current	Cl.21.2 d of IS 1180 (Part 3):2021, Amd-01: 2018	Digital Power Meter
		Measurement of insulation resistance	Cl.21.2 e of IS 1180 (Part 3):2021, Amd-01:2018	Digital Insulation Tester
		Induced over- voltagewithstand test	Cl.21.2 f of IS 1180 (Part 3):2021, Amd- 01:2018	Digital Volt meter, Digital Frequency meter
		Separate source voltage withstand test	Cl.21.2 g of IS 1180 (Part 3):2021, Amd- 01:2018	AC High voltage Test Set
		Pressure Test (Routine Test) Ester Liquid leakage Test	Cl.21.2 h of IS 1180 (Part 3):2021, Amd-01:2018 Cl.21.2 j of IS 1180 (Part 3):2021,Amd-01:2018	Pressure Gauge
		Lightning Impulse Test	Cl.21.3 a of IS 1180 (Part 3):2021, Amd- 01:2018	Impulse Generator, Analyzer, Impulse Current Shunt

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter	Test Method	Equipment Used
		/ Characteristic tested	Specification against which tests are performed	
			perioriiiou	
		Temperature rise test	Cl.21.3 b of IS 1180 (Part 3):2021, Amd- 01:2018	Temp Data logger/ 16 Channel & Glass Thermometer
		Pressure test (Type Test)	Cl.21.3 d of IS 1180 (Part 3):2021,Amd- 01:2018	Pressure Gauge
		Determination of sound level	Cl.21.4 a of IS 1180 (Part 3):2021,Amd- 01:2018	Sound Level Meter
		No load current at 112.5 % voltage	Cl.21.4 c of IS 1180 (Part 3):2021,Amd- 01:2018	Digital Power Meter
		Paint adhesion test	Cl.21.4 d of IS 1180 (Part 3):2021,Amd- 01:2018	Cutting Tool, Tape, Brush, Eyeglass Lenses.
		Break down Voltage of transformer oil	Cl.21.4 e of IS 1180 (Part 3):2021,Amd- 01:2018	Motorized Oil Test Set
		Moisture content in transformer oil	Cl.21.4 e of IS 1180 (Part 3):2021,Amd- 01:2018	Karl Fischer titrator
		Measurement of dimension and physical verification	Cl. 11,15.1,15.5,16 of IS 1180 (Part 3):2021, Amd-01:2018	Measuring Tape
		Permissible flux density and over fluxing	Cl.6.9.1,6.9.2,7.9.1,7.9. 2,8.9.1,8.9.2 of IS 1180 (Part 3):2021, Amd-01:2018	Micrometer
		Vacuum test	Cl.21.5 of IS 1180 (Part 3):2021,Amd-01:2018	Vacuum Gauge

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter	Test Method	Equipment Used
		/ Characteristic tested	Specification against	
			which tests are	
			performed	

Group	-: Insulation (Cable Te	esting)		
2	5 kV to 46 kV	Dicumyl Peroxide	TM-XLPE/02	Gas
5	Extruded ElectricPower Cables	Alpha MethylStyrene (2-Phenyl Propane)	By Gas Chromatography	Chromatography Mass Spectrometer
		Acetophenone		
		Alpha Cumyl Alcohol (2 phenyl Propane-2 ol)		
		Oxidation induction time (OIT)	ASTM D3895:2019 (Optical InductionTime Tester)	Differential Scanning Calorimetry (Oxidation Induction Time Tester)
26	Electrical Cablesfor photovoltaic system	Sheath resistance against acid and alkaline solution	BS EN 50618:2014, IEC 62930:2017	Tensile testing machine
27	300/500 V fire resistant screened cables having low emission of smoke and corrosive gases when affected by fire: Multicore and multipair cables	Conductor Resistance	BS 7629-1:2015	Senior Industrial Kelvin ridge
		Halogen Acid Gas Evolution / Corrosive & halogen acid gas		
		Resistance to fire alone (Protocol C)		
		Resistance to fire to with water (Protocol W)		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Resistance to fire with mechanical shock (Protocol Z)		
		Resistance to fire with mechanical shock and water spray (Classification		
		PH15, PH30, PH60, PH90, PH120)		
		Smoke Density under Fire Conditions		
		Test under Fire Conditions / Flammability Test		
28	Aerial Bunched Cables for working voltages upto and including 1100V	Ageing in Air Oven	IS 14255:1995	
		Bending Test		
		Breaking load on Messenger Conductor		Digital tensile testing machine
		Carbon Content Test		
		Conductor Resistance		Industrial kelvin doubleBridge
		Elongation on Messenger Conductor		Digital tensile testing machine
		Environmental stress cracking		
		High Voltage test at room temperature		HV tester
		Hot Set Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Insulation Resistance		Million megaohm meter
		Shrinkage Test		
		Tensile strength and elongation at break on Insulation and Sheath		Digital tensile testing machine
		Tensile Strength for Aluminium Wires		Digital tensile testing machine
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		Digital vernier calliper
		Vicat Softening Point]	
		Water Absorption Test (Gravimetric)		
		Wrapping Test for Aluminium Wires		
29	Aerial Bundled Conductors - Performance of Supporting Cores under Mechanical and Thermal Stresses	Performance of Supporting Cores	SANS 6100:2007	Thermal stress- Strain test apparatus
30	Aluminium Conductors – Galvanized Steel –	Breaking load of Individual wires	IS 398(Part 5):1992	Digital tensile testing machine
	Reinforced for extra high voltage (400 kV & above)	Diameter of Aluminium , Steel wires & Stranded Conductor		Digital micrometer

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Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Ductility test (Torsion test and Elongation test)		Torsion tester
		Galvanizing Test on steel wire (Uniformity of Zinc Coating & Weight of Zinc Coating)		
		Lay Ratio		
		Resistance test of Aluminium wires		Industrial kelvin doubleBridge
		Surface Condition Test	_	
		Wrapping test for Aluminum & Aluminized Wires	_	
		Measurement of Dimensions		
		Visual Examination / Freedom of defects		
		Breaking Load of individual Aluminium wires		
		Breaking Load of individual Galvanized Steel wires		
		Wrapping Test of Aluminium Wires		
		Wrapping Test of Galvanized Steel Wires		

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
31	Aluminium Conductors for overhead transmission purpose (Aluminium Alloy Stranded Conductors) [Al. – Magnesium – Silicon Type]	Resistance Test of Aluminium Wires Measurement of Lay Ratio Uniformity of Zinc Coating Mass of Zinc Coating Torsion Test of Galvanized Steel wire Elongation Test Diameter of Aluminium, Steel wires & Stranded Conductor Elongation Test Resistance test of Aluminium wires Breaking load of Individual wires Measurement of Dimensions of Aluminium Alloy Wires) Breaking Load of Aluminium Alloy wires Elongation Test Elongation Test		Digital micrometer, Digital tensiletesting machine, Industrial kelvin doublebridge Digital Tensile testing machine
		of Aluminium Alloy Wires Resistance Test of Aluminium Alloy Wires		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Measurement of Lay Ratio		
32	Aluminum conductors for overhead transmission purposes: Part 3 Aluminium conductors, aluminized steel reinforced	Direction of Lay Breaking load of Individual wires Diameter of Aluminium, Steel wires & Stranded Conductor Ductility test (Torsion test and Elongation test Lay Ratio Resistance test of Aluminium wires Wrapping test for Aluminized Wires Wrapping test for Aluminum Wires Measurement of Dimensions Visual Examination / Freedom of defects Breaking Load of Aluminium wires Breaking Load of Aluminized Steel wires Wrapping Test of Aluminium Wires Wrapping Test of Aluminium Wires	IS 398(Part 3):1976	Digital micrometer, Digital tensile testing machine, Industrial kelvin doublebridge
		Aluminized Steel Wires Resistance Test of Aluminium wires		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Measurement of Lay Ratio Coating of Aluminzes Steel Wires Torsion Test of Aluminized Steel wire Elongation Test		
33	Aluminium Conductors for Overhead Transmission Purposes	Breaking load of Individual wires Diameter of Aluminium wires Lay Ratio Resistance test of Aluminium wires Wrapping test for Aluminum wires	IS 398 (Part 1):1996	Digital micrometer, Digital tensile testing machine, Industrial kelvin doublebridge
34	Aluminium Conductors for Overhead Transmission Purposes - Aluminium Conductors, galvanized steel- reinforce	Resistance test of Aluminium wires Breaking load of Individual wires Diameter of Aluminium & Steel wires Ductility test (Torsion test and Elongation test) Galvanizing Test on steel wire (Uniformity of Zinc Coating & Weight of Zinc Coating) Lay ratio	IS 398(Part 2):1996	Digital micrometer, Digital tensile testing machine, Industrial kelvin doublebridge

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Wrapping test for Aluminum wires		
35	Armoured Cables with Thermosetting	Ageing in Air Oven	BS 6622:2007	
	Insulation for rated voltages from	Bending Test		
	3.8/6.6 kV to 19/33	Cold Impact Test		
	kV	Compatibility Test		
		Conductor Resistance		
		Dielectric Power Factor Test as a function of voltage		Ten delta testset
		Elongation Test at Low Temperature		
		Heat Cycle Test		Heating cycletest apparatus
		Heat Shock Test		Hot air oven
		High Voltage Test (4 Hour Test)		HV Tester
		High Voltage test at room temperature	-	
		Hot deformation test / Pressure Test at High Temperature		
		Hot Set Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Γ	T	T
		Impulse Withstand Test		
		Loss of Mass		
		Partial Discharge Test	_	PD test setup
		Power Factor Test as a function of temperature		Ten delta testset
		Tensile strength and elongation at break on Insulation and Sheath	-	
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test on extruded semi conducting screens-Volume Resistivity		Digital Ohmmeter
		Water Absorption Test (Gravimetric)		
36	Armoured Cables	Ageing in Air Oven	BS 7835:2007	
	with Thermosetting Insulation having low emission of smoke	Bending Test	1	
	and corrosive gases when affected by fire	Bending Test at low Temperature		
		Cold Impact Test		
		Conductor Resistance	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Dielectric Power Factor Test as a function of voltage		
		Dimension for Armoring Material		
		Elongation Test at Low Temperature		
		Flame Retardance Test on Bunched cable		
		Halogen Acid Gas Evolution / Corrosive & halogen acid gas		
		Heat Cycle Test		
		High Voltage Test (4 Hour Test)		
		High Voltage test at room temperature		
		Hot deformation test / Pressure Test at High Temperature		
		Hot Set Test	-	
		Impulse Withstand Test	-	
		Insulation Resistance		
		Mass of Zinc Coating		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Partial Discharge Test		
		Power Factor Test as a function of temperature		
		Shrinkage Test	-	
		Smoke Density under Fire Conditions		
		Tensile strength & Elongation at break for armouring material		
		Tensile strength and elongation at break on Insulation and Sheath		
		Tensile Strength for Aluminium Wires		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
		Water Absorption Test (Gravimetric)	-	
		Winding/ Wrapping Test on Galvanized steel strip for Armouring	_	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
37	Armouring material of electric cables	Dimension for Armouring Material	IS 10810 (Part 36): 1984	
38 Bundled assembled cores for overhead system of rated voltages 0.6/1.0 kV	cores for overhead system of rated	Absence of capillary water rising Dielectric strength Adhesion of Neutral Core Sheath	NFC 33-209:1982	
	Behavior of neutral core under thermal and mechanical stresses		Thermal Stress- strain test apparatus	
		Breaking Force of Conductors		
		Dimensions of Conductors	-	
		Dimensions of Insulating sheath		
		Hot Set Test		
		Impulse Voltage Test		
		Insulation Resistance		Million mega ohm meter
		Minimum Tensile Strength and Minimum Elongation of Insulating Sheath		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Perforation susceptibility of insulating sheath		
		Shrinkage Test		
		Stranding Pitch of Conductors	_	
		Weather Resistance		UV test apparatus
39	Cables	Assessing the ability of unenclosed sheathed cables and non-metallic wiring enclosures to withstand cutting action Circuit integrity against mechanical damage Circuit integrity under fire condition Circuit integrity when	AS/NZS 3013:2005 (R2020)	
		subject to both fire conditions and spraying with water		
		Water Treeing Test	IEEE 1407:2021	HV tester and Treeing test apparatus
40	Cables for control and instrumentation circuits 150/250 V	Additional aging test on pieces of complete cable	IEC 60092-376:2017	
	(300 V)	Bunched cable flame spread test		
		Cable dimension		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Conductor resistance		
		Coverage density of braid		
		Fire resistance test (test for circuit integrity cables)		FS test setup
		High voltage test	_	
		Hot set test	1	
		Inductance to resistance ratio	-	LCR meter
		Insulation resistance test		Million megaohm meter
		Mutual capacitance		LCR meter
		Smoke emission test		
		Thickness of insulation and sheath		
41	Cables for general applications. Flexible cables with	Bending Test at Low Temperature	BS EN 50525-2- 21:2011	-
	crosslinked elastomeric insulation	Insulation Resistance		Million megaohm meter
42	Cables for general applications. Flexible cables with thermoplastic PVC insulation	Insulation Resistance	BS EN 50525-2- 11:2011	Million megaohm meter
43	Cables for Motor Vehicle	Ageing in Air Oven Annealing Test for Copper	IS 2465:1984	
		Wire Wire		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
1		To " = .	T	1.00
		Capacitance Test	_	LCR meter
		Conductor Resistance		Industrial kelvin doubleBridge
		Effect of lubricating oil, break fluid, diesel, petrol (for general wiring cables)		
		Heat Shock Test		
		High Voltage test (Water immersion)		
		High Voltage test at room temperature		
		Hot deformation test / Pressure Test at High Temperature		
		Loss of Mass		
		Oil Resistance Test		
		Ozone Resistance Test		Ozone Chamber
		Persulphate Test/ Tinning Test		
		Shrinkage Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
44	Cables for rated voltages from 6 kV (Urn= 7,2 kV) up to	Water Penetration Test Determination of cable	IEC 60502-2:2014	heat cycle test
	30 kV (Urn =36 kV)	conductor temperature (Ampacity test)		apparatus
45	Cadmium Copper Conductor	Electrical Resistance	ETI/OHE/50(6/97)	Industrial kelvin doublebridge
		Lay ratio		
		Tensile strength		Tensile testing machine
		Wrapping test		
		Diameter of individual wire		
		Lay length		
46	Carbon Black Content in Olefin Plastics	Carbon Content Test	ASTM D1603:20	Carbon blacktest apparatus
47	Charging cables for electric vehicles	Bending at low temperature	IEC 62893-1:2017	
		Elongation at break		
		Elongation at low temperature		
		Hot set test		
		Pressure test at high temperature	_	
		Tensile strength		
48	Choice of test criteria	Thermal Endurance Test	IEC 60216-2:2005	
49	Communication	Capacitance Test	BS EN 50289-1- 5:2001	LCR Meter

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
	cable	Inductance Test	BS EN 50289-1- 12:2005, BS EN 50289-1- 2:2023	
		Conductor Elongation at Break	BS EN 50289-3- 2:2001	
		Conductor Resistance	BS EN 50289-1- 2:2023	Kelvin Double Bridge
		DC resistance test	BS EN 50289-1- 2:2023	
		Dielectric test	BS EN 50289-1- 3:2001	
		Insulation resistance	BS EN 50289-1- 4:2001	Million megaohm meter
50	Compounds for cables and pipes / ducts	Anti rodent test	NPCIL specification I28.KK34.0.0.ET.PM.P R072 RDSO/SPN/TC/45:	
		Anti termite test	2013 NPCIL specification I28.KK34.0.0.ET.PM.P R072 RDSO/SPN/204:2011	
51	Concentric-Lay- Stranded Copper	Density	ASTM B8-23	
	Conductors, Hard, Medium-Hard, or	Diameter		
	Soft	Lay length Resistance		
52	Conductors -	Adhesion test	AS/NZS	
52	Covered overhead - For working voltages	Carbon black dispersion	3675:2002(R2017)	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
	6.35/11(12) kV up	Dripping test		
	to and including 19/33(36) kV	Dynamic water blocking test		
		High voltage test	-	
		Inter stand conductivity test		
		Resistivity test		
		Spark test		Spark tester
		Static water blocking test	-	
		Thickness of covering	-	
		Ultimate tensile stress test	-	
		UV test	-	UV apparatus
		Wire diameter	-	
		Wrapping test	-	
53	Conductors for	Adhesion of zinc coating	BS EN 50182:2001	
	overhead lines - Round wire concentric lay stranded conductors	Elongation test	1	
		Inertness	-	
		Lay ratio and direction of lay	1	
		Mass of zinc coating		
		Resistivity	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Tensile strength		
		Tensile strength		
		Torsion test		
		Wrapping test		
		Zinc dip test		
		Diameter	1	
		Nominal d.c. resistance		
54	Conductors in	Conductor diameter		
	insulated electric cables and flexible cords	Conductor resistance	AS/NZS 1125:2001(R2017)	
55	Conductors of Insulated Cables	Conductor Resistance	BS EN 60228:2005, IEC 60228:2023	
	modulated Cables	Persulphate Test/ Tinning Test	120 00220.2020	
		Tensile Strength for Aluminium Wires		Tensile testing machine
56	Control and Instrumentation	Ageing in Air Oven	PAS 5308-1:2009	
	Cables for	Capacitance Test	-	LCR Meter
	Polyethylene Insulated Cables	Conductor Resistance	1	
	insulated Capies	Dimension for Armouring Material	-	
		Heat Shock Test		
		High Voltage test at room temperature		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Hot deformation test / Pressure Test at High Temperature Inductance Test Insulation Resistance L/R Ratio Test Loss of Mass		
		Mass of Zinc Coating Resistivity & Conductance test of Armour (Wires/strips)	_	Digital ohmmeter
		Shrinkage Test Tensile strength & Elongation at break for armouring material	-	
		Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Torsion Test on Galvanized steel wire for Armouring Uniformity of Zinc coating (Dip Test)	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		
57	Control and Instrumentation	Ageing in Air Oven Capacitance Test	PAS 5308-2:2009	
	Cables for PVCInsulated	Conductor Resistance	_	
	cables	Dimension for Armouring Material		
		Heat Shock Test		
		High Voltage test at room temperature		
		Inductance Test		
		Insulation Resistance		
		L/R Ratio Test]	
		Loss of Mass		
		Mass of Zinc Coating		
		Pressure Test at High Temperature		
		Resistivity & Conductance test of Armour (Wires/strips)		
		Shrinkage Test]	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Tensile strength & Elongation at break for armouring material		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Torsion Test on Galvanized steel wire for Armouring		
		Uniformity of Zinc coating (Dip Test)	_	
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		
58	Copper	Copper Purity Test	IS 191:2007 IS 440:1964	
59	Copper and duminum conductors	Conductor Resistance	IS 10810(Part 5):1984	
60	Copper and Copper	Conductivity	BS 7884:1997	
	cadmium conductor	Dimension	1	
		Electrical resistance		
		Lay length		
		Lay ratio		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Tensile strength		
		Wire diameter		
		Wrapping test		
61	Covered conductors for overhead lines	Carbon Black Content	BS EN 50397-1:2020	
	andthe related	Ageing in Air Oven		
	accessories for rated voltages above 1 kV AC and not exceeding 36	Compliance with Constructional requirements		
	kV AC Covered conductors	Conductor Resistance		
		Construction and dimensions of the conductor		
		Content, Legibility of Marking		
		Durability of Marking		
		High Voltage Test		
		Hot deformation test / Pressure Test at High Temperature		
		Hot Set Test		
		Leakage Current		
		Rated Tensile Strength of the conductor		

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IMT Manesar, Gurugram (Haryana)-122050

Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T =	1	
		Resistance to UV Rays		
		Shore D Hardness		
		Shrinkage Test		
		Slippage Test		
		Tensile Strength &		
		Elongation at Break		
		Tensile strength and		
		elongation at break on Insulation and Sheath		
		Test of Compatibility		
		(Ageing of complete product sample)		
		Test of longitudinal Water Tightness	-	
		Thickness of the covering	-	
		Tracking Resistance		
		UV Test		
		Water Absorption Test	1	
62	Cross Linked Polyethylene	Impulse Withstand Test	IS 7098 (Part 2):2011	
	Insulated	Bending Test		
	Thermoplastic Sheathed cables	Carbon Content Test	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
	for working voltages from 3.3 kV to 33 kV	Dielectric Power Factor Test as a function of temperature Dielectric Power Factor Test as a function of voltage Heat Cycle Test High Voltage Test (4 Hour Test) Partial Discharge Test Test on extruded semi conducting screens-Test for Strip ability of semiconducting strippable insulation screen Test on extruded semi conducting screens- Volume Resistivity Thermal ageing test for complete cable/ Additional Ageing Test on pieces of Completed Cables Annealing Test for Copper Wire Tensile Strength for Aluminium Wires		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		High Voltage test at room temperature		
		Hot deformation test / Pressure Test at High Temperature	_	
		Tensile strength & Elongation at break for armouring material		
		Torsion Test on Galvanized steel wire for Armouring		
		Uniformity of Zinc coating (Dip Test)	=	
		Ageing in Air Oven		
		Armour Coverage Percentage Test		
		Cold Impact Test	_	
		Conductor Resistance		
		Dimension for Armouring Material		
		Flame Retardance Test on Bunched cable		
		Flame Retardant Test on Single cable (Swidish Chimney)		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Halogen Acid Gas Evolution / Corrosive & halogen acid gas		
		Heat Shock Test		
		Hot Set Test		
		Insulation Resistance	1	
		Loss of Mass		
		Mass of Zinc Coating	1	
		Oxygen Index Test	1	
		Resistance Test for Armour (for Mining Cables)		
		Resistivity & Conductance test of Armour (Wires/strips)		
		Shrinkage Test		
		Temperature Index Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
		Thermal Stability		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T		T
		Water Absorption Test (Gravimetric)		
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		
		Wrapping Test for Aluminium Wires	-	
63	Cross Linked Polyethylene	Annealing test for copper wire	IS 7098 (Part 3):1993	
	Insulated Thermoplastic Sheathed cables for	Bending Test followed by PD Test		
	working voltages from 66 kVupto and	Carbon Black Content		
	including 220 kV	Diameter of Armour Wire		
		Dielectric Power Factor and Capacitance Measurement at ambient temperature		
		Dielectric Power Factor measurement at elevated temperature		
		Elongation at break for armouring material	-	
		Flammability Test (For PVC Outer Sheath only)		
		Heat Shock Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Hot Deformation Test		
		Hot Set Test		
		Impulse Withstand Test followed by HV Test	-	
		Load Cycle test followed by PD Measurement	-	
		Longitudinal Water Tightness Test	_	
		Loss of Mass test	1	
		Partial Discharge Test	1	
		Resistance Test / Conductor Resistance	-	
		Resistivity Test for semi conducting layers	_	
		Resistivity Test on Armour	1	
		Shrinkage Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Tensile strength for Aluminum Wires	-	
		Tensile strength for armouring material	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions Thermal ageing in air oven Thermal ageing test for complete cable Thermal Stability Thickness of Metallic Sheath Void and Contamination Test Wrapping Test Wrapping test for Aluminum wires Test for concentric metallic screen Radial water		
64	Cross Linked Polyethylene Insulated Thermoplastic	tightness Annealing Test for Copper Wire Ageing in Air Oven	IS 7098 (Part 1):1988	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
	Sheathed cables for working voltages upto and including 1100 V	Armour Coverage Percentage Test Cold Bend Test Cold Impact Test Conductor Resistance Dimension for Armouring Material Flame Retardance Test on Bunched cable Flame Retardant Test on Single cable (Swidish Chimney) Flammability Test Halogen Acid Gas Evolution / Corrosive & halogen acid gas Heat Shock Test High Voltage test at room temperature Hot deformation test / Pressure Test at High Temperature Hot Set Test	performed	
		Insulation Resistance	_	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T	T	T
		Loss of Mass		
		Mass of Zinc Coating	-	
		Oxygen Index Test	-	
		Resistance Test for Armour (for Mining Cables)		
		Resistivity & Conductance test of Armour (Wires/strips)	_	
		Shrinkage Test	_	
		Temperature Index Test	-	
		Tensile strength & Elongation at break for armouring material		
		Tensile strength and elongation at break on Insulation and Sheath	_	
		Tensile Strength for Aluminium Wires	-	
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions	-	
		Thermal Stability	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Torsion Test on Galvanized steel wire for Armouring		
		Uniformity of Zinc coating (Dip Test)		
		Water Absorption Test (Gravimetric)		
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		
		Wrapping Test for Aluminium Wires		
65	Crosslinked Ethylene Plastics	Determination of Gel Content and Swell Ratio of Crosslinked Ethylene Plastics	ASTM D 2765:16 (2024)	
66	Dielectric material of electric cables	Dielectric Power Factor Test as a function of voltage	IS 10810 (Part 48): 1984	
67	Distribution Cables (Single Core) with	Abrasion Test	BS 7870-4.10:2011	
	extruded insulation of rated voltages of	Bending Test		
	11 kV to 33 kV	Cold bend Test / Voltage Test after bending		
		Compatibility Test		
		Conductor Resistance	1	
		Dielectric Power Factor Test as a function of voltage		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Ter 5		T
		Flame Propagation (Retardance) Test on Multiple (Bunched) cables		
		Halogen Acid Gas Evolution / Corrosive & halogen acid gas		
		Heat Cycle Test	<u>-</u>	
		High Voltage Test (4 Hour Test)	-	
		Hot Set Test	_	
		Impulse Withstand Test		
		Long Duration Test		
		Long Duration Test	BS 7870-4.20:2011	
		Measurement of Thickness of Insulation & Sheath	BS 7870-4.10:2011	
		Partial Discharge	-	
		Power Factor Test as a function of temperature		
		Resistivity of Conductor Screen	-	
		Shrinkage Test	-	
		Smoke Density under Fire Conditions	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used	
		Test on extruded semi conducting screens-Test for Strippability of semiconducting strippable insulation screen			
		Test on extruded semi conducting screens-Volume Resistivity			
		Tests on Water Blocking Tape			
		Water Penetration Test			
68	Distribution Cables (Three Core) with	Impulse Withstand Test	BS 7870-4.20:2011		
	extruded insulation	extruded insulation of rated voltage of	Abrasion Test		
	11 kV to 33 kV	Bending Test			
		Compatibility Test			
		Conductor Resistance			
		Dielectric Power Factor Test as a function of voltage			
		Flame Propagation (Retardance) Test on Multiple (Bunched) cables			
		Halogen Acid Gas Evolution / Corrosive & halogen acid gas			
		Heat Cycle Test	1		
		High Voltage Test (4 hour Test)			

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Hot Set Test		
		Measurement of Thickness of Insulation & Sheath		
		Partial Discharge Test		
		Power Factor Test as a function of temperature		
		Resistivity of Conductor Screen		
		Shrinkage Test		
		Smoke Density under Fire Conditions		
		Test on extruded semi conducting screens-Test for Strippability of semiconducting strippable insulation screen		
		Test on extruded semi conducting screens-Volume Resistivity		
		Water Penetration Test		
69	Elastomer Insulated Cables (with Limited	Ageing in air bomb	IS 16246:2015	
	Circuit Integrity when affected by Fire) forworking voltages upto and including 1100 Volts	Ageing in air oven on insulation and sheath		
		Annealing test (for copper)		
		Circuit integrity test under fire condition		
		Conductor resistance test	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Oil resistance test Dimension of armoring material Elongation at break for armoring material Elongation at break of insulation and sheath before and after ageing Flame retardant on bunched cable Flame retardant test on single cable High voltage test on insulation and sheath Insulation resistance test Mass of zinc coating Oxygen index test on sheath Persulphate test for tinned copper Resistivity of armour (wires/strips)		
		Temperature index test on sheath		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Tensile strength for armoring material		
		Tensile strength of insulation and sheath, before ageing and after ageing		
		Test of acid gas generation on sheath		
		Test of overall dimensions and thickness of insulation and sheath		
		Torsion test on galvanized steel wire for armoring		
		Uniformity of zinc coating (Dip test)		
		Water absorption test (for insulation)		
		Winding / Wrapping test on galvanized steel grip for armoring		
		Smoke Density Rating	IS 16246: 2015 (IS 13360 Part 6 Sec 9: 2001)	Smoke Density Test Apparatus
70	Elastomer Insulated Cables for working	Bending Test	IS 9968 (Part 2):2002	
	voltages from 3.3 kV	Cold Impact Test		
	10 33 KV	Dielectric Power Factor Test as a function of temperature		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		District Description	T	1
		Dielectric Power Factor Test as a function of voltage		
		Dimension for Armouring Material		
		Heat Cycle Test		
		Heat Shock Test		
		High Voltage Test (4 Hour Test)		
		Hot deformation test / Pressure Test at High Temperature		
		Electrical Test on semi-conducting screen for non-metallic screened cable Impulse Withstand Test	_	
		Loss of Mass	_	
		Mass of Zinc Coating		
		Ozone Resistance Test		Ozone chamber
		Partial Discharge Test		
		Resistivity & Conductance test of Armour (Wires/strips)		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Shrinkage Test Tensile strength & Elongation at break for armouring material Thermal Stability Torsion Test on		
		Galvanized steel wire for Armouring Uniformity of Zinc coating (Dip Test)		
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		
		Insulation Resistance		Million megaohm meter
		Accelerated Water Absorption Test (Electrical) Ageing in Air Bomb		
		Ageing in Air Oven		
		Annealing Test for Copper Wire		Conion la directical
		Conductor Resistance Hot Set Test		Senior Industrial Kelvin Bridge
		Oil Resistance Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Persulphate Test/ Tinning Test		
		Tear Resistance		Tensile testing machine
		Tensile strength and elongation at break on Insulation and Sheath		
		Tensile Strength for Aluminium Wires	-	
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
		Wrapping Test for Aluminium Wires		
71	Elastomer Insulated Cables for working voltages up to and	Assessment of halogen on insulation and sheath - pH test	IEC/BS EN 60684- 2:2011	pH & Conductivity meter
	including 1100 Volts	Ageing in air bomb	IS 10810 (Part 56):1987 IS 6380:1984	
		Ageing in air oven on insulation and sheath	IS 10810 (Part 11):1984	
		Annealing test (for copper)	IS 10810 (Part 1):1984	Tensile testing machine
		Tensile Test for Aluminium		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Annealing Test for Copper		
		Assessment of halogen on insulation and sheath -	BS EN 50525-1:2011	
		pH test Assessment of halogen	IEC 60754-2:2011 BS EN 50525-1:2011	
		on insulation and sheath - Chlorine and bromine content expressed as content of HCL	IEC/BS EN 60684- 2:2011	
		Assessment of halogen on insulation and sheath -	BS EN 50525-1:2011	
		Conductivity test	IEC/BS EN 60684- 2:2011	
		Assessment of halogen on insulation and sheath -	BS EN 50525-1:2011	
		Fluorine content	IEC/BS EN 60684- 2:2011	
		Assessment of halogen on insulation and sheath -	BS EN 50525-1:2011	
		Presence of fluorine	IEC/BS EN 60684- 2:2011	
		Circuit integrity test under fire condition	IEC 60331-21:1999	
		test for electric cable under fire conditions: part 23 : Electric data cables	IEC 60331-23:1999	
		Cold bend test on finished cable	IS 10810 (Part 20): 1984	
		Cold impact test on insulation and finished cable	IS 10810 (Part 21): 1984	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Conductivity Test	IEC 60754-2:2011	
		Conductor resistance test	IS 10810 (Part 5):1984	Senior Industrial
		Resistance Test		Kelvin Bridge
		Dimension for armouring material	IS 10810 (Part 36): 1984	
		Elongation at break for armouring material	IS 10810 (Part 37): 1984	
		Tensile Strength & Elongation at Break		
		Elongation at break of insulation and sheath before aging	IS 6380:1984	
		Wrapping Test	IS 1755 : 2018	
		Elongation at break of insulation and sheath, before and after ageing	IS 10810 (Part 11): 1984	
		Elongation at break of insulation and sheath, before and after ageing	IS 10810 (Part 7):1984	
		Flame retardant test on bunched cable	IS 10810 (Part 62): 1993	
		Flame retardant test on single cable	IS 10810 (Part 61): 1988	Flammability test apparatus
		Flammability test on finished cable	IS 10810 (Part 53): 1984	
		High voltage test on insulation and finished cable	IS 10810 (Part 45): 1984	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Hot deformation on insulation and sheath	IS 10810 (Part 15): 1984	
		Hot set test on insulation and sheath	IS 10810 (Part 30): 1984 IS 6380:1984	
		Insulation Resistance test	IS 10810 (Part 43): 1984 IS 6380:1984	Million megaohm meter
		Tear Resistance Test	IS: 6380: 1984 Reaffirmed 2021 Annexure-B,	Tensile Testing Machine with Tear Resistance Die
		Tear Resistance Test	IS 10810 (Part 17): 1986	Tensile Testing Machine with Tear Resistance Die
		Mass of zinc coating	IS 10810 (Part 41): 1984	
		Oxygen index test on insulation and sheath	IS 10810 (Part 58): 1998	
		Ozone resistance test on insulation and sheath	IS 10810 (Part 13): 1984	
		Persulphate test for tinned copper	IS 10810 (Part 4):1984	
		Resistivity test of armour (Wires/strips)	IS 10810 (Part 42): 1984	

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IMT Manesar, Gurugram (Haryana)-122050

Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Smoke density test on finished cable	IS 10810 (Part 63): 1993	3 m cube chamber - smoke density test apparatus
		Temperature index test on insulation and sheath	IS 10810 (Part 64): 2003	
		Tensile strength for armouring material	IS 10810 (Part 37): 1984	
		Tensile strength of insulation and sheath, before ageing	IS 6380:1984	
		Tensile test (for aluminium)	IS 10810 (Part 2):1984	
		Wrapping Test for Aluminium		
		Test of acid gas generation on sheath	IS 10810 (Part 59): 1988	
		Test of overall dimensions and thickness of insulation and sheath	IS 10810 (Part 6):1984	
		Torsion Test on Galvanized steel wire for Armouring	IS 10810 (Part 38): 1984	
		Uniformity of Zinc coating (Dip Test)	IS 10810 (Part 40): 1984	
		Water absorption test (for insulation)	IS 10810 (Part 28): 1984	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T	1	
		Resistivity of Armour Wire	IS:10810 Part-42:1984	
		Winding Test on Strips	IS:10810 Part-39:1984	
		Dimensions	IS:10810 Part-36:1984	
		Mass of Zinc Coating	IS:10810 Part-41:1984	
		Uniformity of Zinc Coating	IS:10810 Part-40:1984	
		Torsion Test	IS:10810 Part-38:1984	
		Winding/ Wrapping Test on Galvanized steel strip for Armouring	IS 10810 (Part 40): 1984	
		Wrapping test (for aluminium)	IS 10810 (Part 3):1984	
		Accelerated Water Absorption Test (Electrical)	IS 9968 (Part 1):1988	Ten delta & capacitance bridge
		Ageing in Air Bomb	IS 9968 (Part 1):1988	
		Ageing in Air Oven	-	
		Ageing in Oxygen Bomb	-	
		Annealing Test for Copper Wire	-	
		Conductor Resistance		
		Flexing Test	-	
		i .		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
	T	T	T	1
		High Voltage test (Water immersion)		
		Hot Set Test		
		Insulation Resistance		
		Oil Resistance Test		
		Persulphate Test/ Tinning Test		
		Tear Resistance	_	
		Tensile strength and elongation at break on Insulation and Sheath		
		Tensile Strength for Aluminium Wires		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
		Wrapping Test for Aluminium Wires		
72	Elastomer Insulated Flexible Cables used in Mines	Accelerated Water Absorption Test (Electrical)	IS 14494:2019	Ten delta & capacitance bridge
		Ageing in Air Bomb		
		Ageing in Air Oven		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Annealing Test for Copper Wire		
		Bending Test	_	
		Conductor Resistance		Senior Industrial Kelvin bridge
		Electrical Test on semi- conducting screen for non- metallic screened cable		Voltage Source with leakage current
		Dielectric Power Factor Test as a function of temperature		
		Dielectric Power Factor Test as a function of voltage		
		Dimension for Armouring Material		
		Heat Cycle Test		
		High Voltage test (Water immersion)		
		High Voltage Test (4 Hour Test)	-	
		Insulation Resistance	1	
		Mass of Zinc Coating	-	
		Oil Resistance Test	-	
		Ozone Resistance Test	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Partial Discharge Test		
		Resistivity & Conductance test of Armour (Wires/strips)		
		Tear Resistance	_	
		Tensile strength & Elongation at break for armouring material	-	
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test on extruded semi conducting screens-Test for Strippability of semiconducting strippable insulation screen		
		Torsion Test on Galvanized steel wire for Armouring		
		Uniformity of Zinc coating (Dip Test)	1	
73	Elastomeric heavy duty sheathed cables	Tear Resistance	IS 10810 (Part 17): 1986	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T	T	
74	Elastomeric Insulation and Sheath of Electric Cables	Ageing in Air Bomb	IS 6380:1984	
75	Electric and Communication cable	Damp Heat Test	BS EN 60068-2-78: 2013 IEC 60068-2-78:2012	
76	Electric and optical	Flame Retardance Test	IEC 60332-3-21:2018	
	fibere cables	on Bunched cable	IEC 60332-3-22:2018	
			IEC 60332-3-23:2018	
			IEC 60332-3-24:2018	
			IEC 60332-3-25:2018	
		Test under Fire Conditions / Flammability	BS EN 60332-1-2: 2004	
		Test	IEC 60332-1-2:2004	
		Cold Impact Test	IEC/BS EN 60811- 506:2012	
		Compatibility Test	IEC/BS EN 60811- 401:2012	
		Heat Shock Test	IEC/BS EN 60811- 509:2012	
		Loss of Mass	IEC/BS EN 60811- 409:2012	
		Pressure Test at High Temperature	IEC/BS EN 60811- 508:2012	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Ageing in Air Bomb	IEC/BS EN 60811 (Part412): 2012	
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions	IEC/BS EN 60811- 201:2012	
		Ageing in Air Oven	IEC/BS EN 60811- 401:2012	
		Bending Test at low Temperature	IEC/BS EN 60811 (Part 504):2012	
		Cold Elongation Test / Elongation at low temperature	IEC/BS EN 60811- 505:2012	
		Cold Impact Test	IEC/BS EN 60811- 506:2012	
		Conductivity Test	AS/NZS 3808:2000(R:2017) IEC 60754-2:2011	
		Flame Retardance Test on Bunched cable	IS 10810 (Part 62):1993(RA:2019)	-
		Flame Retardant Test on Single cable (Swidish Chimney)	IS 10810 (Part 61):1988(RA:2020)	
		Hot Set Test	IEC/BS EN 60811- 507:2012	
		Insulation Resistance	IEC/BS EN 60811- 301:2012	
			IEC/BS EN 60811- 302:2012	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
				1
		Oil Resistance Test Sheath resistance against acid and alkaline solution	IEC/BS EN 60811- 404:2012	
		Ozone Resistance Test	IEC/BS EN 60811- 403:2012	
		pH Test	IEC 60754-2:2011	
		Shrinkage Test	IEC/BS EN 60811- 502:2012	
			IEC/BS EN 60811- 503:2012	
		Tensile strength and elongation at break on Insulation and Sheath	IEC/BS EN 60811- 501:2012	
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions	IEC/BS EN 60811- 202:2012	
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions	IEC/BS EN 60811- 203:2012	
		Test under Fire Conditions / Flammability Test	IS 10810 (Part 53):1984 (RA:2021)	
		Thermal Stability	IEC/BS EN 60811- 405:2012	
		Water Absorption Test (Gravimetric)	IEC/BS EN 60811- 402:2012	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
77	Electric and optical fibre cables and compound	Toxicity Index	NES 713:2000	Toxicity test apparatus
78	Electric cable	Test for electric cables under fire conditions-Circuit Integrity	IEC 60331-21:1999	FS Test apparatus
		Ageing in Air Oven	IS 10810 (Part 11): 1984	
		High Voltage test (Water immersion)	IS 10810 (Part 45): 1984	
		High Voltage test at room temperature		
		Impulse Withstand Test	IS 10810 (Part 47): 1984	Impulse testset
		Insulation Resistance	IS 10810 (Part 43): 1984	
		Maximum value of smoke production	BS EN 50399:2022	CPR test apparatus
		Oxygen		
		Shrinkage Test	IS 10810 (Part 12): 1984	
		Tensile strength and elongation at break on Insulation and Sheath	IS 10810 (Part 7):1984	
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions	IS 10810 (Part 6):1984	
		Thermal Stability	IS 10810 (Part 60): 1988	
		Total heat release	BS EN 50399:2022	CPR test apparatus
		Total smoke production		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Carbon dioxide	1	
		Carbon dioxide		
		Droplets and/or Particles	1	
79	Electric cable- Polymeric insulated	Compatibility test	AS/NZS5000.1:2005 (R:2017)	
	for working voltages 0.6/1 (1.2)kV	Conductor resistance		
	0.0/1 (1.2)/11	High voltage a.c. test for 4 hour		125kV / 80 kVAC HV test set
		Legibility of marking on outer surface		
		Measurement of armour dimension		
		Measurement of insulation thickness		
		Measurement of thickness of over sheath Vertical flame propagation		
80	Electric cable- Polymeric insulated for working voltages	Adhesion of hand strippable extruded screen	AS/NZS 1429.1:2006 (R:2017)	
	1.9/3.3 (3.6) kV up	Bending test		
	to and including 19/33 (36)kV	Compatibility test		
	10/00 (00)	Concentricity		
		Heating cycle test		
		High voltage test	-	
		Hot set test		
		Partial discharge test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Projection or irregularities at conductor screen/ insulation interface		
		Shrinkage test		
		Stripability of strippable extruded screen	-	
		Tan delta measurement as a function of at elevated temperature		Capacitance &Ten delta bridge
		Tan delta measurement as a function of voltage	_	
		Thickness of extruded layer Thickness of insulation		
		Volume resistivity of extruded screen		Digital ohmmeter
		Water penetration test		
81	Electric cables	Accelerated Water Absorption Test (Electrical)	IS 10810 (Part 28): 1984	Capacitance &Ten delta bridge
		Ageing in Air Bomb	IS 10810 (Part 56): 1987	
		Ageing in Oxygen Bomb	IS 10810 (Part 16): 1986	-
		Anti Rodent & Anti Termite test	AAI Specification	
		Bending Test	IS 10810 (Part 50): 1984	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Breaking load on Messenger Conductor	IS 10810 (Part 2):1984	Tensile testing machine
		Conductor Resistance	BS EN 50395:2005	
		Dielectric Power Factor Test as a function of temperature	IS 10810 (Part 48): 1984	
		Fire Growth Rate Index	BS EN 50399:2022	CPR test apparatus
		Flame Retardant Test on Single cable (Swidish Chimney)	SS-424-1475:1978	Swedish chimney
		Flammability test (Vertical tray flame test)	IEEE 383:2023	
		Flexing Test	IS 10810 (Part 57): 1987	
		Gross heat of combustion	BS EN ISO 1716:2018	
		Heat Cycle Test	IS 10810 (Part 49): 1984	
		High Voltage Test (4 Hour Test)	IS 10810 (Part 45): 1984	
		High Voltage test at room temperature	IS 2071 (Part 2):1974	
		Hot Set Test	IS 10810 (Part 30): 1984	
		Insulation Resistance	BS EN 50395:2005	
		Long Term Resistance of insulation to d.c.	BS EN 50395:2005	
		Mass of Zinc Coating	IS 10810 (Part 41): 1984	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Ozone Resistance Test	IS 10810 (Part 13): 1984	Ozone chamber
		Partial Discharge Test	IS 10810 (Part 46): 1984	PD test apparatus
		Peak Heat Release Rate	BS EN 50399:2022	CPR test apparatus
		Resistance to fire alone (Protocol C)	BS 6387:2013	FS Test apparatus
		Resistance to fire to with water (Protocol W)		
		Resistance to fire with mechanical shock (Protocol Z)		
		Resistance to fire with mechanical shock	IEC 60331-1:2018	
		moonamodi oncon	IEC 60331-2:2018	
			IEC 60331-3:2018	
		Resistance to fire with mechanical shock and	BSEN 50200:2015	
		water spray (Classification PH15, PH30, PH60, PH90, PH120)	BS 8434-2:2003	
		Resistivity & Conductance test of Armour (Wires/strips)	IS 10810 (Part 42): 1984	
		Smoke Density Rating	IS 13360 (Part 6, Sec9): 2001	
		Smoke Density under Fire Conditions	IS 10810 (Part 63): 1993	
		Spark Test	IS 10810 (Part 44): 1984	spark tester

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Static Flexibility	IS 10810 (Part 54): 1984	static flexibilitytest apparatus
		Surface Resistance of Sheath	BS EN 50395:2005	
		Temperature Index Test	IS 10810 (Part 64): 2003	
		Tensile strength & Elongation at break for armouring material	IS 10810 (Part 37): 1984	
		Torsion Test on Galvanized steel wire for Armouring	IS 10810 (Part 38): 1984	
		Uniformity of Zinc coating (Dip Test)	IS 10810 (Part 40): 1984	
		UV test	IEC 60068-2-5:2018	UV test apparatus
		Vertical Flame Spread	BS EN 50399:2022	
		Voltage Test on completed cable with a.c. or d.c.	BS EN 50395:2005	
		Water Absorption Test (Gravimetric)	IS 10810 (Part 33): 1984	Weighing balance & Vacuum chamber
		Winding/ Wrapping Test on Galvanized steel strip for Armouring	IS 10810 (Part 39): 1984	
82	Electric cables - Charging cables for	Absence of faults on insulation	BS EN 50620:2017	
	electric vehicles	Assessment of halogens	BS EN 50620:2017	
			IEC 62893-1:2017	

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	
		Bending test	IEC 62893-1:2017	-
			IEC 62893-3:2017	-
			IEC 62893-4-1:2020	-
		Bending test at low temperature	IEC 62893-3:2017	-
		temperature	IEC 62893-4-1:2020	
		Check on absence of faults on insulation	BS EN 50620:2017	
		Cold bend test		
		Cold elongation test		
		Cyclic Bending Test		
		Shore Hardness (IRHD)		
		Cold Impact test	BS EN 50620:2017	
			IEC 62893-1:2017	
			IEC 62893-2:2017	
			IEC 62893-3:2017	-
			IEC 62893-4-1:2020	-
		Compatibility test	BS EN 50620:2017	-
			IEC 62893-1:2017	1

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	
		Conductor Resistance	BS EN 50620:2017	
		Crush resistance test	IEC 62893-1:2017	
			IEC 62893-2:2017	
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	
		Determination of saponification value	IEC 62893-1:2017	
		superimouter value	IEC 62893-2:2017	
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	
		Elongation at low temperature	IEC 62893-3:2017	
		tomporataro	IEC 62893-4-1:2020	
			BS EN 50620:2017	
		Flexing test	IEC 62893-1:2017	
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	
		Heat shock test	IEC 62893-1:2017	
			IEC 62893-3:2017	

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			IEC 62893-4-1:2020	
		High voltage water immersion test	BS EN 50620:2017	-
		Hot set test	BS EN 50620:2017	
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	
		Impact test	IEC 62893-3:2017	
			IEC 62893-4-1:2020	
		Insulation resistance test	IEC 62893-3:2017	
			IEC 62893-4-1:2020	
		Long term resistance of insulation of DC	IEC 62893-2:2017	3 kV/ 80 KV DC test set
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	
			IEC 62893-1:2017	
		Long term resistance of power cores of d.c.	BS EN 50620:2017	
		Measurement of conductor resistance	IEC 62893-1:2017	
			IEC 62893-3:2017	Kelvin Double Bridge
			IEC 62893-4-1:2020	
		Measurement of	BS EN 50620:2017	
		insulation resistance	IEC 62893-1:2017	
		Measurement of overall dimension	IEC 62893-4-1:2020	
			IEC 62893-3:2017	

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Measurement of thickness of insulation and sheath	BS EN 50620:2017 IEC 62893-3:2017 IEC 62893-4-1:2020	
		Overall diameter	IEC 62893-1:2017	Vernier caliper
		Overall dimension	BS EN 50620:2017	
		Ozone resistance test	IEC 62893-1:2017	
			BS EN 50620:2017	
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	_
		Pressure test at high	BS EN 50620:2017	
		temperature	IEC 62893-3:2017	
			IEC 62893-4-1:2020	_
		Resistance against acid	IEC 62893-1:2017	
		and alkaline solution of outer sheath	IEC 62893-3:2017	
		Outer sneath	IEC 62893-4-1:2020	
		Resistance against chemicals	IEC 62893-2:2017	
		Shore Hardness	HD 605 S2:2008	Shore hardness tester
			IEC 62893-1:2017	
			ISO 48-2:2018	
			ISO 48-4:2018	
		Determination of hardness Part 2: Hardness between 10 IRHD and 100 IRHD	ISO 48-2:2018	
		Shrinkage test	BS EN 50620:2017	

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Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			IEC 62893-1:2017	
				_
			IEC 62893-3:2017	-
			IEC 62893-4-1:2020	
		Surface resistance of sheath	BS EN 50620:2017	
		Tear resistance test	IEC 62893-1:2017	
			IEC 62893-2:2017	
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	1
		Tensile strength and	IEC 62893-3:2017	
		elongation at break	IEC 62893-4-1:2020	
			BS EN 50620:2017	
			IEC 62893-1:2017	
		Test under fire condition	IEC 62893-3:2017	-
			IEC 62893-4-1:2020	Ī
		UV test	BS EN 50620:2017	
		Voltage test on complete cable	BS EN 50620:2017	
		Cabic	IEC 62893-1:2017	
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	1
		Voltage test on cores	BS EN 50620:2017	
			IEC 62893-1:2017	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			IEC 62893-3:2017 IEC 62893-4-1:2020	
		Water resistance test	IEC 62893-1:2017	
			IEC 62893-2:2017	
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	
		Weathering/UV resistanceof outer sheath	IEC 62893-1:2017	
		outer sheath	IEC 62893-2:2017	
			IEC 62893-3:2017	
			IEC 62893-4-1:2020	
83	Electric cables – Halogen-free, low	Absence of fault in insulation	IEC 62821-2:2015 IEC63294:2021	
	smoke, thermoplastic	Ageing test	IEC 62821-1:2015	
	insulated and sheathed cables of	Assessment of halogens		
	rated voltages up to and including	Bending test		
	450/750 V	Bending test at low temperature		
		Conductor resistance test		
		Elongation test at low temperature		
		Flexing test for flexible cables		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Insulation resistance		
		Long term resistance of insulation to d.c. voltage	IEC 62821-2:2015, IEC 63294:2021	
		Mechanical strength of flexible cables	IEC 62821-1:2015	
		Overall dimension		
		Pressure test at high temperature		
		Shrinkage test	-	
		Snatch Test		
		Spark test	IEC 62821-2:2015, IEC 63294:2021	
		Surface resistance of sheath	IEC 62821-2:2015, IEC 63294:2021	
		Tensile strength and elongation at break	IEC 62821-1:2015	
		Test for separation of cores	-	
		Test under fire conditions		
		Voltage test	IEC 62821-2:2015, IEC 63294:2021	
		Voltage test on complete cable	IEC 62821-1:2015	125/80 kV AC HV
		Voltage test on cores		test set
		Voltage test on cores in water	IEC 62821-2:2015, IEC 63294:2021	

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Water immersion on sheath	IEC 62821-1:2015	
		Water immersion test		
84	Electric cables — Low voltage energy	Absence of faults in insulation	DO EN 50505 0 44.	
	cables of rated voltages up to and	Compatibility test	BS EN 50525-3-11:	
	including 450/750 V	Conductor resistance test		
		Insulation resistance test		
		Long term resistance of insulation to d.c.		
		Measurement of overall dimension		
		Measurement of thickness of insulation and sheath		
		Surface resistance to sheath		
		Voltage test on complete cable		
		Voltage test on cores		
		Assessment of halogen		HCL test apparatus
		Flexing test		
		High voltage Water immersion test		
		Impact test		
		Test under fire condition	1	

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
85	Electric Cables for Photovoltaic Systems for Rated Voltage 1500 V d.c.	Thermal endurance test Insulation resistance Sheath resistance against acid and alkaline solution Voltage test on complete cable with a.c. or d.c. Ageing in air oven Assessment of halogens Cold bend test Cold impact test Compatibility test Conductor Resistance Continuity of Tin Damp Heat test Diameter of conductor Dynamic Penetration test Elongation at low temperature		
		Hot set test Insulation and sheath thickness	_	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Ovality		
		Ozone resistance test on complete cable		
		Persulphate test		
		Shrinkage test		
		Smoke density under fire condition	-	
		Surface resistance of sheath		
		Tensile strength and elongation at break on insulation and sheath		
		UV test	1	
		Vertical flame propagation on complete cable		
		Long term resistance of insulation to d.c.		3/80 kV HV test
		Durability & Legibility of Marking		
86	Electric cables-Cross- linked polyethylene	Conductor diameter	AS/NZS 3560.1:2000(R	
	insulated- Aerial	Conductor resistance	2021)	
	bundled- For working voltages up	Core diameter	-	
	to and including 0.6/1(1.2) kV	High voltage test		
		Insulation thickness	-	
		Rib dimensions	<u>-</u>	

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Shrinkage test		
		Spark test		
		Water absorption of insulation (Electrical)		
	Electric flexible cords	Bending test	AS/NZS 3191:2008 (R2019)	
		Combustion proportion test		
		Compatibility test		
		Flexing test		
		High voltage test	-	
		Measurement of thickness of insulation and sheath		
		Voltage test		
88	Electric power cables	Resistance to Fire (Category F30, Category F60, Category F120)	BS 8491:2008	FS test apparatus
89	Electric strength of insulating materials	Break down voltage	IEC 60243-1:2013	
90	Electrical and optical fibre cables	Halogen Acid Gas Evolution / Corrosive & halogen acid gas	IEC 60754-1:2011	
		UV Test	BS EN 50289-4- 17:2015	
91	Electrical Cables	Durability of Marking	DS/HD 605 S1/A2:2001	
		High Voltage Test	DS/HD 605 S1/A2:2001	
		Resistance to UV Rays	BS EN 50397-1:2020	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T		
92	Electrical Cables for	Thermal Endurance Test	BS EN 50618:2014	
	photovoltaic systems	Ageing in Air Oven	IEC 62930:2017	
		Assessment of halogens for all non-metallic materials		
		Cold Impact Test		
		Compatibility Test		
		Conductor Resistance		
		Continuity of Tin		
		Damp Heat Test		
		Diameter of Conductor		
		Dynamic Penetration Test		
		Hot Set Test		
		Insulation Resistance		
		Long Term Resistance of insulation to d.c.		
		Measurement of Thickness of Insulation & Sheath		
		Ovality		
		Ozone Resistance Test	-	

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Shrinkage Test		
		Smoke Density under Fire Conditions	-	
		Surface Resistance of Sheath	-	
		Tensile strength and elongation at break on Insulation and Sheath	-	
		Test for vertical flame propagation	_	
		UV Test		
		Voltage Test on completed cable with a.c. or d.c		
		Cold Bending Test	BS EN 50618:2014	
		Cold Elongation Test	_	
		Bending Test at Low Temperature	IEC 62930:2017	
		Elongation at Low Temperature		
93	Electrical insulating	Thermal endurance	IEC 60216-3:2021	
	materials		IEC 60216-4-1:2006	
		Thermal endurance test	IS 8504 (Part- 1):2012	
			IS 8504 (Part- 2):2013	
94	Electrical Test Low voltage energy cables	Long Term Resistance of Insulation to d.c.	BS EN 50395:2005	

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T =	T	T
95	Ethylene Plastics	Environmental Stress Cracking Test	ASTM D1693-21	
96	extruded dielectric power, control, instrumentation portable cables	Accelerated Water Absorption Test (Electrical)	ANSI NEMA WC 53: 2020	Capacitance and ten deltabridge
97	Extruded outer sheath armoured cables	Abrasion Test	IS 10810 (Part 55): 1986	Scrape abrasion testapparatus
98	Flat Polyvinyl Chloride Sheathed Flexible Cables	Ageing in Air Oven Bending Test at low Temperature Cold Impact Test Conductor Resistance Elongation Test at Low Temperature Flexing Test Heat Shock Test High Voltage test (Water immersion) High Voltage test at room temperature	BS EN 50214:2006	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Hot deformation test / Pressure Test at High Temperature		
		Insulation Resistance		
		Loss of Mass	-	
		Static Flexibility Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall		
		Dimensions		
		Test under Fire Conditions / Flammability Test		
		Two pulley Flexing Test	_	
99	Flexible Cables for Lifts and other	Ageing in Air Bomb	IS 4289 (Part 1):1984	
	flexible Connection	Ageing in Air Oven		
	(Elastomer Insulated Cable)	Ageing in Oxygen Bomb		
		Conductor Resistance		
		High Voltage test (Water immersion)	1	
		Insulation Resistance		
		Oil Resistance Test	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Persulphate Test/ Tinning Test Static Flexibility Test Tear Resistance Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions Test under Fire Conditions / Flammability Test		
100	Flexible Cables for Lifts and other flexible Connection (PVC Insulated Circular Cable)	Ageing in Air Oven Conductor Resistance Heat Shock Test High Voltage test (Water immersion) Insulation Resistance Loss of Mass Shrinkage Test Static Flexibility Test Tensile strength and elongation at break on Insulation and Sheath	IS 4289 (Part 2):2000	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
		Thermal Stability		
		Cold Bend Test		
		Cold Impact Test		
101	Flexible Cables for Lifts and Other Flexible Connections - Elastomer InsulatedCables	Annealing Test for Copper Wire	IS 4289 (Part 1):1984	
102	Flexible Cables for Lifts and Other Flexible Connections: PVC Insulated Circular Cables	Annealing Test for Copper Wire	IS 4289 (Part 2):2000	
103	Flexible Cables with Thermoplastic	Ageing in Air Oven	BS EN 50525-2-11: 2011	
	PVC Insulation	Bending Test at Low Temperature	2011	
		Conductor Resistance		
		Elongation Test at Low Temperature	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Flexing Test		
		Heat Shock Test		
		Hot deformation test / Pressure Test at High Temperature		
		Long Term Resistance of Insulation to d.c.		
		Loss of Mass		
		Mechanical Strength of Strain Bearing Member		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / FlammabilityTest		
		Thermal Stability		
		Voltage Test		
104	Halogen FreeCross- linked Insulating Compounds	Halogen Acid Gas Evolution / Corrosive & halogen acid gas	BS EN 50363-5:2005	
105	Halogen Free Flame Retardant (HFFR)	Ageing in air oven on insulation and sheath	IS 17048:2018	
	cables for working voltages upto and	Annealing test for copper		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
	including 1100 Volts	Assessment of halogen - Chlorine and bromine content expressed as content of HCL		
		Assessment of halogen - Conductivity test		
		Assessment of halogen - Fluorine content		
		Assessment of halogen - pH test		
		Assessment of halogen - Presence of fluorine		
		Cold bend test on finished cable		
		Cold impact test on insulation and finished cable		
		Conductor Resistance		
		Elongation at break of insulation and sheath, before and after ageing		
		Flame retardant test on insulation and finished cable		
		Flammability test on finished cable		
		Hot deformation on insulation and sheath		

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Hot set test on insulation and sheath		
		Insulation Resistance	-	
		Oxygen Index Test on insulation and sheath		
		Ozone resistance test on insulation and sheath		
		Persulphate test for tinned copper		
		Smoke density test on finished cable		
		Temperature Index test on insulation and sheath		
		Tensile Strength for Aluminium Wires		
		Tensile strength of insulation and sheath, before ageing and after ageing		
		Test of overall dimensions and thickness of insulation and sheath		
		Water immersion test (effect of water on sheath of cable) on finished cable- Elongation at break		

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Water immersion test (effect of water on sheath of cable) on finished cable Tensile Strength		
		Wrapping test for aluminium		
		High voltage test on insulation and finished cable		
106	Halogen-free,cross- linked insulating compounds	Conductivity Test pH Test	BS EN 50363-5:2005	
107	Halogen-free, low smoke, thermoplastic	Assessment of halogens for all non-metallic materials	IEC 62821-1:2015	
	insulated and sheathed cables of rated voltages up to	Long Term Resistance of insulation to d.c.	IEC 62821-2:2015	
	and including 450/750 V	Surface Resistance of Sheath		
108	High Voltage electric cable	Partial Discharge Test	IS/IEC 60270:2000	
109	Insulated Cables	Measurement of thickness of metallic sheath	IS 10810 (Part 34): 1984	
110	Insulating and sheathing materials	Ageing in air oven	AS/NZS 3808:2000 (R2017)	
	for electric cables	celectric cables Capacitance increase, after immersion in water		
		Carbon black content		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Carbon black dispersion		
		Environmental stress cracking	-	
		Heat Shock	-	
		Hot set test		
		Insulation resistance constant		
		Loss of mass test		
		Oil immersion test		
		pH test		
		Pressure test at high temperature		
		Tensile strength and elongation of insulation and sheath		
		Volume resistivity test		
		Water absorption test		
111	Insulating material	Volume resistivity	ASTM D257-14(2021)	

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
112	Insulating, sheathing and covering materials for low voltage energy cables. PVC sheathing compounds	Heat Shock Test	BS EN 50363-4- 1:2005	
113	Insulation and sheath of Electric Cables	Halogen Acid Gas Evolution / Corrosive & halogen acid gas	IS 10810 (Part 59): 1988	
114	Insulation/ non metallic sheathing materials	Oil Resistance Test	IS 10810 (Part 31): 1984	
115	Low Carbon Galvanized Steel Wires, Formed Wires and Tapes for Armouring of Cables	Adhesion Test Dimension for Armouring Material Mass of Zinc Coating Resistivity & Conductance test of Armour (Wires/strips) Tensile strength & Elongation at break for armouring material Torsion Test on Galvanized steel wire for Armouring Uniformity of Zinc coating (Dip Test)	IS 3975:1999	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		,	_	T
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		
		Test for Chemical Composition		
		Dimension & Sizes		
		Tensile Test		
		Elongation Test		
		Wrapping Test		
		Adhesion Test		
		Torsion Test	IS 3975: 1999 , IS 10810 Part 38:1984 IS 1717:2018	
		Coating Test (Mass of Zinc Test)	IS 3975: 1999, IS 4826:2023	
		Coating Test (Uniformity of Zinc)	IS 3975: 1999 , IS 2633:1986	
		Coating Test (Adhesion of Zinc)	IS 3975: 1999 , IS 2633:1986	
		Resistance Test	IS 3975: 1999, IS 10810 Part- 42:1984	
		Freedom from defects Phosphorous	_	Optical emission
		Sulphur		spectrometer,Atomic absorption
		Nitrogen		spectrophotometer,U V-Visible spectrometer

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IMT Manesar, Gurugram (Haryana)-122050

Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
116	Low voltage energy cables	Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions	BS EN 50396:2005	
		Measurement of Thickness of Insulation & Sheath		
		Ovality		
		Two pulley Flexing Test	_	
		Assessment of halogens for all non-metallic materials		
		Fluorine Test	-	
		Insulation Resistance		
		Long Term Resistance of Insulation to D.C.	BS EN 50525-1:2011	
		Voltage Test		
		Voltage Test on cores	1	
		Voltage Test on Cores according to Specified Insulation Thickness		
		Surface Resistance of Sheath	BS EN 50395:2005	
		High Voltage test (Water immersion)		
		High Voltage test at room temperature	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
117	Low Voltage Energy Cables – Flexible Cables with cross- linked	Ageing in Air Oven Conductor Resistance	BS EN 50525-2-21: - 2011	
	elastomeric insulation	Elongation Test at Low temperature	-	
		High Voltage test (Water immersion)	-	
		High Voltage test at room temperature		
		Hot Set Test		
		Ozone Resistance Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions	of insulation / Overall Fire	
		Test under Fire Conditions / Flammability Test		
118	118 Low Voltage Energy Cables – Multicore Cables with cross- linked	Ozone Resistance Test	BS EN 50525-2-83: 2011	
		Ageing in Air Oven		
	Silicon Rubber insulation	Cold Impact Test	1	
	แเจนเสแบบ	Conductor Resistance		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
119	Low Voltage Energy Cables – Single Core non- sheathed cables with halogen-free cross-linked insulation and low emission of smoke	Elongation Test at Low Temperature High Voltage test (Water immersion) High Voltage test at room temperature Hot Set Test Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions Ageing in Air Oven Cold Impact Test Conductivity Conductor Resistance Elongation Test at Low Temperature Halogen Acid Gas Evolution / Corrosive & halogen acid gas High Voltage test (Water immersion)	BS EN 50525-3-41: 2011	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		High Voltage test at room temperature		
		Hot deformation test / Pressure Test at High Temperature	_	
		Hot Set Test	_	
		Insulation Resistance	1	
		Ozone Resistance Test		
		рН		
		Smoke Density under Fire Conditions		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test	-	
120	Low voltage energy cables of rated voltage up to and	Absence of faults in insulation	BS EN 50525-2-51: 2011	
	including 450/750V	Compatibility test	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			T	T
		Conductor resistance		
		Flexing test		
		Impact test at -5°C	-	
		Insulation resistance	-	
		Long term resistance of insulation to d.c.		
		Measurement of overall dimensions		
		Measurement of thickness of insulation and sheath		
		Ovality		
		Test under fire conditions (Flammability test)		
		Voltage test on complete cable		
121	LV & MV Polymeric Insulated Cables for	Abrasion Test	BS 7870-2:2022	
	use by distribution &	Bending Test		
	generation utilities	Long Duration Test		
		Water Penetration Test	•	
		Cold Bend Test		
		Conductor Diameter		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			_	
		Conductor Resistance		
		Dielectric Power Factor Test as a function of voltage	_	
		Heat Cycle Test	1	
		High Voltage Test (4 Hour Test)	-	
		Impulse Withstand Test		
		Mass of Zinc Coating	1	
		Partial Discharge Test		
		Power Factor Test as a function of temperature		
		Spark Test	_	
		Tear Resistance		
		Test on extruded semi conducting screens-Test for Strippability of semiconducting strippable insulation screen		
		UV Test	-	
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
122	LV and MV Polymeric insulated cable	Hardness (Shore A and Shore D)	BS 7870-8.5:2003	
123	LV and MV polymeric insulated cables for use by distribution and generation utilities	Ageing in Air Oven High Voltage test (Water immersion) High Voltage test at room temperature Insulation Resistance	BS 7870-2:2022 BS 7870-1:2011	
		Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
124	Measurement of carbon black and/or mineral filler in polyethylene compounds	Carbon Content Test	IEC/BS EN 60811- 605: 2012	
125	Measurement of smoke density of cables burning under defined conditions	Smoke Density under Fire Conditions	IEC/BS 61034-2:2005	
126	Melt Flow Rates of Thermoplastics by Extrusion Plastometer	Melt Flow Index	ASTM D1238-23	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
127	Multi Element	Agoing in Air Oven	BS EN 50288-7:2005	
127	Metallic Cables	Ageing in Air Oven	DS EN 30200-7.2005	
	Used in Analogue And Digital	Capacitance Tests		
	Communication and Control	Conductor Elongation at Break		
		Conductor Resistance		
		Dimension for Armouring Material		
		Environmental Stress Cracking Test		
		Heat Shock Test		
		Hot deformation test / Pressure Test at High Temperature		
		Inductance Test		
		Insulation Resistance		
		L/R Ratio Test		
		Loss of Mass		
		Mass of Zinc Coating		
		Melt Flow Index	-	
		Resistivity & Conductance test of Armour (Wires/strips)		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
				_
		Shrinkage Test		
		Tensile strength & Elongation at break for armouring material		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Torsion Test on Galvanized steel wire for Armouring		
		Uniformity of Zinc coating (Dip Test)		
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		
128	Optical fibre cable	Abrasion test		
		Bend test	IEC 60794-1-2:2021	
		Flexing test	IS 13882 (Part 1 / Sec 1):2001	
		Impact test		
		Torsion test	-	
		Water penetration test		
		Tensile strength		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Test under fire condition		
		Physical Dimension		
		Physical Dimension	IEC 60794-1-1:2023	
			IEC 60811-203:2012	
129	Paper Covered Aluminium Conductors	Conductor diameter	IS 6162 (P- 1):1971	
		Diameter		
		Increase in diameter		
		Oil absorption		
		Overall diameter of wire		
		Resistance	-	
		Tensile strength and elongation		
		Thickness of paper		
		Wrapping test	_	
		Increase in dimension due to covering	IS 6162 (P- 2):1971	
		Oil absorption	-	
		Over all dimension	-	
		Resistance	-	
		Tensile strength		
		Thickness of paper		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			<u>, </u>	
130	Persulphate Test of Conductor	Persulphate Test/ Tinning Test	IS 10810 (Part 4):1984	
131	Petroleum and natural gas industries External coatings for buried or submerged pipelines used in pipeline transportation systems (Polyolefin coatings (3- layer PE and 3-layer PP))	UV Test	ISO 21809-1:2018	
	Plastics and Insulation sheath compound of cable	Density and Specific Gravity (Relative Density) of Plastics by displacement	ASTM D792-20	
		Smoke Density Rating	ASTM D2843-22	
		Tensile Strength at yield	ASTM D638-22	
		Oxygen Index Test	ASTM D2863:23	
			IS 10810 (Part 58): 1998	
		Tensile strength & elongation	ASTM D638-22	
		UV Test	ISO 4892-2:2013	
			ISO 4892-3:2016	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
133	Plastics Determination of burning behaviorby oxygen indexPart 2: Ambient- temperature test	Oxygen Index Test	ISO 4589-2:2017	
134	Plastics Determination of burning behaviorby oxygen indexPart 3: Elevated- temperature test	Temperature Index Test	ISO 4589-3:2017	
135	Plastics and other cable compound	Density and Specific Gravity (Relative Density) of Plastics by displacement	IEC/BS EN 60811- 606:2012	
136	Polyethylene insulation and sheath	Carbon Content Test	IS 10810 (Part 32): 1984	
137	Polyethylene & its derivatives	Oxygen Induction time	ASTM D3895-19	
138	Polyethylene compounds	Melt Flow Index	IEC/BS EN 60811- 511: 2012	
139	Polyethylene	Annealing Test for Copper Wire	IS 10810 (Part- 1): 1984	
	insulation and sheath	Melt Flow Index	IS 10810 (Part 23): 1984	
		Environmental Stress Cracking Test	IS 10810 (Part 29): 1984	
140	Polyethylene Moulding Materials	Bleeding and Blooming Test	IS 2530:1963	
	and Polyethylene Compounds	Carbon Content Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Colour Fastness to Day Light Colour Fastness to Water		
		Melt Flow Index	_	
		Vicat Softening Point		
		Vious Contonning i onit		
141	Polymeric insulated	Ageing in Air Oven	BS 7870-5:2011	
	aerial bundled conductors (ABC) of rated voltage 0.6/1	Breaking load on Messenger Conductor		
	kV for overhead distribution	Conductor Resistance		
	distribution	High Voltage test at room temperature		
		Insulation Resistance		
		Shrinkage Test		
		Spark Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Water Absorption Test (Gravimetric)		
142	Polyolefin pipes, fittings and compounds	Carbon black dispersion test	ISO 18553:2002	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
4.40		I A · · · A· O	150 0007 4 0004	Г
143	Polyvinyl Chloride Insulated Cables	Ageing in Air Oven	IEC 60227-1:2024	
	Ilisulated Cables	Bending Test at low Temperature	IEC 60227-2:1997	
		Conductor Resistance		
		Durability & Legibility of Marking		
		Elongation Test at Low Temperature		
		Heat Shock Test		
		High Voltage test (Water immersion)		
		High Voltage test at room temperature		
		Hot deformation test / Pressure Test at High Temperature		
		Insulation Resistance		
		Loss of Mass		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Test under Fire Conditions / Flammability Test		
		Thermal Stability		
		Bending Test		
144	Polyvinyl Chloride Insulated cables - Part 6 Lift Cables and Cables for Flexible Connections	Conductor Resistance	IEC 60227-6:2001	
145	Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V	Flexing test	IEC 60227-2:1997	
146	Polyvinyl Chloride Insulated Cables:	Bending Test at low Temperature	IEC 60227-5:2011	
	Flexible Cables (Cords)	Elongation Test at Low Temperature		
		Heat Shock Test		
		High Voltage test (Water immersion)		
		High Voltage test at room temperature	_	
		Hot deformation test / Pressure Test at High Temperature		
		Loss of Mass		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Thermal Stability Ageing in Air Oven Conductor Resistance Durability & Legibility of Marking Insulation Resistance Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall		
		Dimensions Test under Fire Conditions / Flammability Test		
147	Polyvinyl Chloride Insulated Cables: Lift Cables and Cables for Flexible Connections	Ageing in Air Oven Bending Test at low Temperature Durability & Legibility of Marking	IEC 60227-6:2001	
		Elongation Test at Low Temperature Heat Shock Test High Voltage test (Water immersion)		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		High Voltage test at room temperature		
		Hot deformation test / Pressure Test at High Temperature		
		Insulation Resistance		
		Loss of Mass		
		Tensile strength and elongation at break on Insulation and Sheath	-	
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions	_	
		Test under Fire Conditions / Flammability Test	_	
		Thermal Stability	_	
148	Polyvinyl Chloride Insulated Cables:	Conductor Resistance	IEC 60227-3:2024	
	Non-Sheathed Cables for Fixed Wiring	Ageing in Air Oven		
		Bending Test at low Temperature	-	
		Durability & Legibility of Marking	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Elongation Test at Low Temperature Heat Shock Test High Voltage test (Water immersion) High Voltage test at room temperature Hot deformation test / Pressure Test at High Temperature Insulation Resistance Loss of Mass Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions Test under Fire Conditions / Flammability Test Thermal Stability		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
149	Polyvinyl Chloride Insulated Cables: Sheathed Cables for fixed wiring	Ageing in Air Oven Bending Test at low Temperature Conductor Resistance Durability & Legibility of Marking Elongation Test at Low Temperature Heat Shock Test High Voltage test (Water immersion) High Voltage test at room temperature Hot deformation test / Pressure Test at High Temperature Insulation Resistance Loss of Mass Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions	IEC 60227-4:2024	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
150	Polyvinyl Chloride Insulated unsheathed and sheathed	Test under Fire Conditions / Flammability Test Thermal Stability Additional Ageing Test Ageing in Air Oven	IS 694:2010	
	cables/cords with rigid and flexible conductor for rated voltages upto and including 1100V	Annealing Test for Copper Wire Cold Bend Test Cold Impact test Conductor Resistance Durability & Legibility of Marking Flexing Test		
		Halogen Acid Gas Evolution / Corrosive & halogen acid gas Heat Shock Test High Voltage test (Water immersion) High Voltage test at room temperature		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Hot deformation test / Pressure Test at High Temperature		
		Insulation Resistance		
		Loss of Mass		
		Oxygen Index Test		
		Persulphate Test/ Tinning Test		
		Shrinkage Test		
		Temperature Index Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Tensile Strength for Aluminium Wires		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
		Thermal Stability		
		Wrapping Test for Aluminium Wires		

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Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		<u> </u>	15 604 2045	
		Carolio Donoite	IS 694: 2010	Con also Danaits Tast
		Smoke Density	(IS13360 Part 6 Sec 9: 2001)	Smoke Density Test
151	Power cables for	Rating Measurement of	2001)	Apparatus
151	rated voltage 1kV	Conductor resistance	IEC 60092-353:2016	
	and 3kV	Increase in AC capacitance after		
		immersion in water		
		Acid gas emission		
		Additional ageing compatibility test		
		Behavior at high		
		temperature (Hot pressure test)		
		Behavior at low		
		temperatures on sheaths		
		Conductivity test		
		Conductor examination		
		Coverage density of braid		
		Durability of marking		
		Enhanced hot oil	1	
		immersion		
		External diameter		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Fire retardant test (Circuit integrity)		
		Fluorine content test	-	
		High voltage test for 4 hour	-	
		Hot oil immersion test	-	
		Hot set test		
		Insulation resistance measurement at maximum rated temperature		
		Insulation resistance test		
		Loss of mass test		
		Mechanical properties of insulation before and after ageing		
		Ozone resistance test	-	
		pH test	-	
		Resistance to cracking heat shock	_	
		Smoke emission test	1	
		Test for coating of copper wires	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		test for fire resistance (limited circuit integrity)		
		Thickness of insulation		
		Thickness of non metallic sheath		
		Voltage test		
		Voltage test on sheath		
152	Power Cables for the distribution of electrical energy	Accelerated Water Absorption Test (Electrical)	NEMA WC 5:1992	
		Dielectric Strength Retention Test		
153	Power Cables rated 2000V or less for the distribution of Electrical Energy	Accelerated Water Absorption Test (Electrical)	NEMA WC70:2021	
154	Power cables with extruded insulation	Impulse Withstand Test	IEC 60840:2020	
	and their	Abrasion Test		
	accessories for rated voltages above 30 kV (Um =36 kV) up	Adhesion Strength of metal foil		
	to 150 kV (Um= 170 kV)	Ageing in Air Bomb		
	,	Ageing in Air Oven		
		Bending Test		
		Carbon Black Content	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Cold Elongation Test		
		Cold Impact Test		
		Compatibility Test		
		Conductor Resistance		
		Density of HDPE Insulation	_	
		Determination of Elastic Modulus	-	
		Determination of Hardness	-	
		Heat Cycle Test	1	
		Heat Shock Test		
		High Voltage Test for 15 minutes	_	
		Hot Set Test		
		Loss of Mass Test	1	
		Measurement of Capacitance	-	
		Ozone Resistance Test	1	
		Partial Discharge Test	1	
		Peel Strength of overlapped metal foil		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Pressure Test at high Temperature		
		Shrinkage Test		
		Tan delta Measurement		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test on extruded semi conducting screens-Volume Resistivity		
		Test under Fire Conditions		
		Thermal ageing test for complete cable		
		Thickness of Metal Sheath		
		Water Penetration Test		
155	Power Cables with extruded insulation and their	Accelerated Water Absorption Test (Electrical)	IEC 60502-1:2021	
	accessories for rated voltages from	Ageing in Air Oven Carbon Content Test		
	1kV to 3 kV	Carbon Content Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Cold Bend Test		
		Cold Impact Test	_	
		Conductor Resistance		
		Elongation Test at Low Temperature		
		Flame Retardance Test on Bunched cable		
		Halogen Acid Gas Evolution / Corrosive & halogen acid gas	-	
		Heat Shock Test		
		High Voltage Test (4 Hour Test)		
		High Voltage test at room temperature		
		Hot deformation test / Pressure Test at High Temperature		
		Hot Set Test	1	
		Impulse Withstand Test	-	
		Insulation Resistance	-	
		Loss of Mass	1	
		Ozone Resistance Test	-	
		Shrinkage Test	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
		Thermal ageing test for complete cable/ Additional		
		Ageing Test on pieces of Completed Cables		
		Thermal Stability		
		Water Absorption Test (Gravimetric)		
156	Power Cables with extruded insulation	Conductor Resistance	IEC 60502-2:2014	
	and their accessories for rated voltages from	Accelerated Water Absorption Test (Electrical)		
	6 kV to 30 kV	Ageing in Air Oven		
		Carbon Content Test		
		Cold Bend Test		
		Cold Impact Test		
		Elongation Test at Low Temperature		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Heat Shock Test High Voltage Test (4 Hour Test)	_	
		High Voltage test at room temperature	-	
		Hot deformation test / Pressure Test at High Temperature		
		Hot Set Test	-	
		Impulse Withstand Test		
		Insulation Resistance		
		Loss of Mass		
		Ozone Resistance Test		
		Shrinkage Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
157	Power, control and instrumentation cables	Thermal ageing test for complete cable/ Additional Ageing Test on pieces of Completed Cables Thermal Stability Water Absorption Test (Gravimetric) Bending Test Dielectric Power Factor Test as a function of temperature Heat Cycle Test Partial Discharge Test Acid gas emission test Additional aging test on pieces of completed cable (Compatibility test) Ageing test of insulation and sheath Cold bend test Conductivity test Conductor resistance	IEC 60092-350:2020	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
1		Coverage density of braid	1	1
		Coverage density of braid		
		Durability of print		
		Enhanced hot oil	-	
		immersion test		
		Fire resistance test (test	+	
		for circuit integrity cables)		
		Flame spread test on	†	
		bunched cables		
		Flame spread test on	†	
		single cables		
		Fluorine content test		
		Heat shock test		
		High voltage test for 4 hours	_	
		Hot oil immersion test		
		Hot pressure test		
		Increase in a.c.		
		capacitance after		
		immersion in water		
		Inductance to resistance ratio		
		Insulation resistance test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T	T	T
		Loss of mass test		
		Measurement of standard diameter		
		Mud drilling fluid test	-	
		Mutual capacitance	-	
		Ozone resistance test		
		pH test		
		Smoke emission test		
		Test for behavior of insulation and sheath at low temperatures		
		Test for determining the mechanical properties of insulation and sheath		
		Test for metal coating of copper wires	-	
		Thickness of insulation and sheath		
158	Procedure and requirements – Optical Fibre Cables	Test for electric cables under fire conditions-Circuit Integrity	IEC 60331-25:1999	
	PVC Insulated	Bending Test	IS 1554 (Part 2):1988	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
159	(Heavy Duty) Electric cables for working voltages from 3.3 kV to 11	Dielectric Power Factor Test as a function of temperature		
	kV	Dielectric Power Factor Test as a function of voltage		
		Heat Cycle Test	1	
		High Voltage Test (4 Hour Test)	-	
		Impulse Withstand Test	1	
		Partial Discharge Test		
		Water Absorption Test (Gravimetric)		
		Annealing Test for Copper Wire	-	
		Tensile Strength for Aluminium Wires	-	
		Tensile strength and elongation at break on Insulation and Sheath		
		Insulation Resistance		
		Resistivity & Conductance test of Armour (Wires/strips)	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Flame Retardance Test on Bunched cable		
		Halogen Acid Gas Evolution / Corrosive & halogen acid gas	-	
		Oxygen Index Test	_	
		Dimension for Armouring Material	-	
		Ageing in Air Oven	_	
		Armour Coverage Percentage Test		
		Cold impact Test	-	
		Conductor Resistance	=	
		Flame Retardant Test on Single cable (Swidish Chimney)		
		Heat Shock Test	-	
		High Voltage test (Water immersion)	-	
		High Voltage test at room temperature	-	
		Hot deformation test / Pressure Test at High Temperature	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Loss of Mass		
		Mass of Zinc Coating		
		Resistance Test for Armour (for Mining Cables)	-	
		Shrinkage Test		
		Temperature Index Test	_	
		Tensile strength & Elongation at break for armouring material		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test	_	
		Thermal Stability		
		Torsion Test on Galvanized steel wire for Armouring		
		Winding/ Wrapping Test on Galvanized steel strip for Armouring	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T		
		Wrapping Test for Aluminium Wires		
		Uniformity of Zinc coating (Dip Test)		
160	PVC Insulated (Heavy Duty)	Cold Bend Test	IS 1554 (Part 1):1988	
	Electric cables for working voltages up	Cold Impact Test		
	to 1100	Dimension for Armouring Material		
		Flame Retardance Test on Bunched cable		
		Flame Retardant Test on Single cable (Swidish Chimney)		
		Halogen Acid Gas Evolution / Corrosive & halogen acid gas		
		High Voltage test (Water immersion)		
		High Voltage test at room temperature		
		Oxygen Index Test		
		Resistance Test for Armour (for Mining Cables)		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Resistivity & Conductance test of Armour (Wires/strips)		
		Temperature Index Test	-	
		Tensile strength & Elongation at break for armouring material		
		Test under Fire Conditions / Flammability Test	_	
		Torsion Test on Galvanized steel wire for Armouring		
		Uniformity of Zinc coating (Dip Test)	-	
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		
		Armour Coverage Percentage Test		
		Mass of Zinc Coating	_	
		Ageing in Air Oven	-	
		Annealing Test for Copper Wire	-	
		Conductor Resistance		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Heat Shock Test		
		Hot deformation test / Pressure Test at High Temperature		
		Insulation Resistance		
		Loss of Mass		
		Shrinkage Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Tensile Strength for Aluminium Wires		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Thermal Stability	_	
		Wrapping Test for Aluminium Wires		
161	PVC Insulated and PVC Sheathed	Ageing in Air Oven	BS 6004:2012	
	cables for electric	Conductor Resistance		
	power and lighting	Heat Shock Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Hot deformation test / Pressure Test at High Temperature		
		Insulation Resistance	-	
		Loss of Mass	-	
		Thermal Stability		
162	PVC insulated cables	Ageing in air oven	IR S 63:2014	
	Cables	Annealing test	1	
		Conductor Diameter	-	
		Conductor resistance test	-	
		Elongation for armour	-	
		Elongation of sheath and insulation		
		Flammability test	-	
		High voltage test	-	
		Insulation resistance test	-	
		Loss of mass test	-	
		Mass of zinc coating	-	
		Resistivity test	-	
		Shrinkage test	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Specific gravity test		
		Tensile strength for armour		
		Tensile strength of insulation and sheath		
		Thermal stability test		
		Thickness of insulation		
		Thickness of insulation and sheath	_	
		Torsion test		
		Uniformity of zinc coating		
		Water immersion test		
		Winding test and Wrapping	-	
163	PVC Insulated combined neutral	Ageing in Air Oven	BS 7870-3.10:2001	
	and earth copper wire concentric cables with copper or aluminium	Bending Test at Low Temperature		
		Compatibility Test		
	conductor	Conductor Resistance		
		Elongation Test at Low Temperature		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T	_	T
		Heat Shock Test		
		Hot deformation test / Pressure Test at High Temperature		
		Insulation Resistance	_	
		Loss of Mass	-	
		Measurement of Overall Dimensions	-	
		Measurement of Thickness of Insulation & Sheath	_	
		Tensile strength and elongation at break on Insulation and Sheath		
		Test under Fire Conditions / Flammability Test		
		Voltage Test on Complete Cable		
164	PVC insulated compounds	Volume resistivity	BS EN 50290-2-21: 2002	
	-	Heat Shock Test	BS EN 50363-3:2005	
		Thermal Stability		
		Ageing in Air Oven	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Bending Test at Low Temperature		
		Elongation Test at Low Temperature	-	
		Hot deformation test / Pressure Test at High Temperature		
		Insulation Resistance	_	
		Loss of Mass		
		Tensile strength and elongation at break on Insulation and Sheath		
165	PVC Insulation and Sheath of Electrical Cables	Bleeding & Blooming Test	IS 5831:1984	
166	PVC Sheathing Compound	Tensile strength and elongation at break on Insulation and Sheath	BS EN 50363-4-1: 2005	
		Ageing in Air Oven	_	
		Bending Test at Low Temperature	-	
		Elongation Test at Low Temperature		
		Heat Shock Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are	Equipment Used
			performed	
		Hot deformation test / Pressure Test at High Temperature		
		Loss of Mass		
		Thermal Stability		
167	Railway rollingstock cables	Abrasion resistance	BS EN 50305:2020	
	Cabioo	Acid and alkali resistance		
		Blocking of cores		
		D.C. stability		
		Dielectric strength		
		Durability of marking		
		Electrical resistance of conductors		
		Flame propagation		
		Impact test at low temperature		
		Insulation resistance	1	
		Long term ageing for insulation		
		Long term ageing for sheath	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Mineral and fuel oil resistance		
		Notch propagation		
		Ozone resistance test	-	
		flammability	_	
		Pressure test at high temperature		
		Shrinkage test for insulation		
		Spark test	1	
		Stress cracking test		
		Stripability and adhesion of insulation		
		Surface resistance test		
		Toxicity	-	
		Voltage test on complete cable	-	
		Voltage test on sheath		
		Water absorption of sheath	-	
168	Railway rolling stock power and control cables	Measurement of Overall Dimensions	BS EN 50264-3-1: 2008	
	having special fire performance	Acid and alkali resistance test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Τ	T	T
		Ageing test		
		Bending test at low temperature		
		Cold elongation		
		Compatibility test		
		Conductor resistance		
		D.C. stability		
		Dielectric strength		
		Fuel resistance test		
		Hot set test		
		Impact test at low temperature		
		Insulation resistance		
		Mineral oil resistance		
		Ozone resistance test		
		Spark test		
		Surface resistance		
		Voltage test		
		Water absorption test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
169	Reference Standard for Electrical Wires, Cables, and Flexible Cords	UV Test	UL 1581(Section 1200):2023	
170	Resistance to stress cracking of polyethylene and polypropylene compounds	Environmental Stress Cracking Test	IEC/BS EN 60811- 406:2012	
171	Road vehicles- 60V and 600V single core cable	Abrasion test Cold impact Conductor diameter Conductor resistance Durability of cable marking Fluid compatibility Insulation faults Insulation thickness Insulation volume resistivity	ISO 6722-1:2011	
		Long term heat aging Low temperature winding		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Outside cable diameter		
		Pressure test at high temperature	-	
		Resistance to flame propagation	-	
		Resistance to hot water		
		Resistance to ozone		
		Short term heat aging		
		Shrinkage by heat	_	
		Strip force	-	
		Temperature and humidity cycling		
		Thermal overload	-	
		Withstand voltage	-	
172	Rubber compound for cables	Hydrolytic Stability Test	ASTM D3137-81 (2018)	
173	Rubber Deterioration in an Ozone Controlled Environment	Ozone resistance	ASTM D 1149-18	
174	Rubber insulated cables	Ageing in Air Oven	IEC 60245-1:2003	
	Cabics	Conductor Resistance	IEC 60245-2:1994	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Flexing Test		
		Hot Set Test		
		Measurement of Overall Dimensions		
		Measurement of Thickness of Insulation & Sheath		
		Tensile strength and elongation at break on Insulation and Sheath		
		Voltage test on complete cables		
		Voltage Test on cores	IEC 60245-2:1994	
		Distance between centers of conductors		
		High Voltage Test	-	
		Ovality	-	
		Overall Dimensions		
		Kink Test		
		Flexing Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Static Flexibility Test		
		Electrical Resistance of Conductors		
		Voltage Test on Complete Cable		
		Voltage Test on Cores		
175	Rubber insulated cables – Rated	Ageing test	IEC 60245-2:1994	
	voltages up to and including 450/750 V	Electrical resistance of conductors		
		Flame retardant test		
		Flexing test	_	
		Insulation resistance at temperatures above 90°C	-	
		Kink Test		
		Measurement of overall dimension	-	
		Measurement of thickness of insulation and sheath	-	
		Oxygen bomb test	-	
		Static Flexibility test	-	
	1			1

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Voltage test carried out on complete cables		
		Voltage test on cores	-	
		Wear Resistance	-	
		Ageing test	IEC 60245-4:2011	
		Bending test at low temperature	-	
		Flexing test	_	
		Hot set test		
		Measurement of thickness of insulation and sheath		
		Ovality		
		Overall diameter	-	
		Ozone resistance test	_	
		Resistance of conductor		
		Tensile strength and elongation	-	
		Voltages test on complete cable	1	
		Voltages test on cores	1	
176	Rubber insulated cables: Cords and	Ageing in Air Oven	IEC 60245-4:2011	
	Flexible Cables	Conductor Resistance	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Distance between centres of conductors		
		Flexing Test		
		Hot Set Test	1	
		Measurement of Overall Dimensions		
		Measurement of Thickness of Insulation & Sheath		
		Ozone Resistance Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Voltage Test		
		Voltage Test on Cores according to Specified Insulation Thickness		
177	Rubber insulated	Ageing in Air Oven	IEC 60245-3:1994	
	cables: Heat resistant silicone	Conductor Resistance		
	insulated cables	Hot Set Test		
		Measurement of Overall Dimensions		
		Measurement of Thickness of Insulation & Sheath		
		Tensile strength and elongation at break on Insulation and Sheath		
		Voltage Test	1	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
178	Rubber insulated cables: Lift Cables	Tensile strength and elongation at break on Insulation and Sheath Ageing in Air Oven Conductor Resistance Hot Set Test Measurement of Overall Dimensions Measurement of Thickness of Insulation & Sheath	IEC 60245-5:1994	
179	Rubber or Silicon Rubber insulated flexible cables & cords for coils & leads	Ageing in Air Oven Conductor Resistance Heat Shock Test High Voltage test (Water immersion) High Voltage test at room temperature Hot deformation test / Pressure Test at High Temperature Hot Set Test Tensile strength and elongation at break on Insulation and Sheath	BS 6195:2006	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
180	Rubber Property- Durometer Hardness	Shore A Hardness Shore D Hardness	ASTM D2240-15 (2021)	
181	Rubber, vulcanized or thermoplastic	Elongation at break Tensile at 100% extension	ISO 37:2024	
182	Single core cables with crosslinked silicone rubber insulation	Ageing in Air Oven Conductor Resistance Insulation Resistance Test for eccentricity and Thickness of insulation and sheath / Overall	BS EN 50525-2-41: 2011	
183	Single core non- sheathed cables with crosslinked EVA insulation	Dimensions Ageing in Air Oven Insulation Resistance Test for eccentricity and	BS EN 50525-2-42: 2011	
		Thickness of insulation and sheath / Overall Dimensions		
184	Single Core non- sheathed cables with thermoplastic PVC Insulation	Ageing in Air Oven Bending Test at Low Temperature	BS EN 50525-2-31: 2011	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Conductor Resistance		
		Elongation Test at Low Temperature	_	
		Heat Shock Test		
		High Voltage test at 2000 V or 2500 V	_	
		Long Term Resistance of Insulation to d.c.		
		Loss of Mass		
		Measurement of Overall Diamensions		
		Measurement of Thickness of Insulation & Sheath	7	
		Pressure Test at High Temperature	-	
		Tensile strength and elongation at break on Insulation and Sheath		
		Test under Fire Conditions / Flammability Test		
		Thermal Stability	1	
185	Single core PVC	Ageing in Air Oven	BS 6231:2006	
	insulated flexible cable for	Conductor Resistance		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T.,	T	1
	switchgear and control gear wiring	Heat Shock Test		
	control godi willing	High Voltage test (Water immersion)		
		High Voltage test at room temperature		
		Insulation Resistance	_	
		Loss of Mass	-	
		Pressure Test at High Temperature		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
186	Single insulated wire or cable	Test under Fire Conditions / Flammability Test	IEC 60332-1-1:2004	
187	Single wire armoured and PVC	Ageing in Air Oven	BS 7870-8.1:2003	
	sheathed multicore cable with copper	Conductor Resistance		
	conductors	High Voltage test (Water immersion)		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		High Voltage test at room temperature Hot deformation test /		
		Pressure Test at High Temperature		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
188	Single wire armoured and PVC	Ageing in Air Oven	BS 7870-8.3:2003	
	sheathed multicore cable with copper	Conductor Resistance		
	conductors, having reduced fire	High Voltage test (Water immersion)		
	propagation performance	High Voltage test at room temperature		
		Insulation Resistance		
		Shrinkage Test		
		Tensile strength and elongation at break on Insulation and Sheath		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
190	Single Wire	Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions Water Absorption Test (Gravimetric)	DS 7970 9 2:2002	
189	Single Wire Armoured and PVC Sheathed Multipair Cable with Copper Conductors	Ageing in Air Oven Bending Test at Low Temperature Carbon Content Test Conductor Resistance Density and Specific Gravity (Relative Density) of Plastics by displacement Dimension for Armouring Material Elongation Test at Low Temperature Environmental Stress Crack Resistance Heat Shock Test Hot deformation test / Pressure Test at High Temperature	BS 7870-8.2:2003	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			1	
		Inductance Test		
		Insulation Resistance	-	
		Loss of Mass	-	
		Mass of Zinc Coating	=	
		Measurement of Thickness of Insulation & Sheath		
		Melt Flow Index	1	
		Tensile strength & Elongation at break for armouring material		
		Tensile strength and elongation at break on Insulation and Sheath		
		Tensile Strength at yield	-	
		Water Penetration Test	1	
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		
190	Single wire armoured and	Abrasion Test	BS 7870-8.5:2003	
	unarmoured multicore cables	Ageing in Air Bomb	1	
	with copper	Ageing in Air Oven		
	conductor and non- halogenated sheath	Compatibility Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Conductivity		
		Conductor Resistance	-	
		Dimension for Armouring Material		
		Elongation Test at Low Temperature		
		Flame Propagation (Retardance) Test on Multiple (Bunched) cables		
		Halogen Acid Gas Evolution / Corrosive & halogen acid gas		
		High Voltage test (Water immersion)		
		Hot deformation test / Pressure Test at High Temperature		
		Hot Set Test	-	
		Impact Test at Low Temperature	-	
		Insulation Resistance	-	
		Mass of Zinc Coating	-	
		Measurement of Thickness of Insulation & Sheath		

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Mineral Oil Resistance		
		Oxygen Index Test	-	
		Ozone Resistance Test		
		pH	_	
		Shrinkage Test	1	
		Smoke Density under Fire Conditions	_	
		Tear Resistance		
		Tensile strength and elongation at break on Insulation and Sheath	-	
		Test under Fire Conditions / Flammability Test		
		Water Absorption Test		
		Winding/ Wrapping Test on Galvanized steel strip for Armouring	_	
191	Single wire or	Ageing in Air Oven	BS 7870-8.6:2003	
	double steel tape armoured and non- halogenated sheathed multipair cable with copper conductors	Conductor Resistance		
		Hot deformation test / Pressure Test at High Temperature		
		Insulation Resistance		
		Tensile strength and elongation at break on Insulation and Sheath		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
192	Single Wire or	Ageing in Air Oven	BS 7870-8.4:2003	
	double steel tape armoured and PVC	Bending Test at Low Temperature		
	Sheathed multipair cable with copper conductors, having	Cold bend Test / Voltage Test after bending		
	reduced fire propagation	Conductor Resistance		
	performance	Dimension for Armouring Material		
		Elongation Test at Low Temperature		
		Flame Propagation (Retardance) Test on Multiple (Bunched) cables		
		Heat Shock Test		
		Hot deformation test / Pressure Test at High Temperature		
		Inductance Test	-	
		Insulation Resistance	-	
		Loss of Mass	-	
		Mass of Zinc Coating	=	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		1	1	1
		Measurement of Thickness of Insulation & Sheath		
		Oxygen Index Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test under Fire Conditions / Flammability Test		
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		
193	Soft or annealed copper wire	Density	ASTM B3-13(2024)	
	copper wire	Dimension		
		Elongation		
		Surface finish		
194	Solid Electrical Insulating Materials	Dielectric strength	ASTM D149-20	
195	Specification for insulating and sheathing materials for cables. PVC sheathing compounds	Heat Shock Tests	BS 7655-4.2:2000	
196	Specification for PVC Insulation and Sheath of Electric	Colour Fastness to Day Light	IS 5831:1984 (RA:2021)	
	Cables	Colour Fastness to Water		

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
197	Standard for Control, Thermo Couple Extension and	Dielectric Strength Retention Test	NEMA WC 57:2014	Capacitance & tan delta bridge
	Instrumentation Cables	Accelerated Water Absorption Test (Electrical)		
198	Standard Practice for Operating Xenon Arc Light Apparatus for Exposure of Non- Metallic Materials1	UV test	ASTM G155-21	Xenon arc lamp UV test apparatus
199	Steel wire and wire	Adherence test	BS EN 10244-1:2009	
	products- Non		BS EN 10244-2:2023	
	ferrous metallic	Dipping test	ISO 7989-2:2021	
	coatings on steel wire. Zinc or Zinc		BS EN 10244-1:2009	
	alloy coating	Mass of coating	ISO 7989-2:2021	
		Mass of zinc coating	BS EN 10244-2:2023	
200	Tensile Properties of Plastics	Tensile strength and elongation at break on Insulation and Sheath	ASTM D638-22	
201	Thermoplastic insulation and sheath	Bleeding and Blooming Test	IS 10810 (Part 19): 1984	
202	Thermal endurance properties. Ageing procedures and evaluation of test results	Thermal Endurance Test	IEC 60216-1:2013	
203	Thermo-couple	Conductor Resistance	IS 8784:1987	
	Compensating	Heat Shock Test	-	
	cables	Drain Wire Continuity Test	-	
				<u> </u>

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Lich Voltage to at at access	T	Γ
		High Voltage test at room temperature		
		Hot deformation test / Pressure Test at High Temperature		
		Insulation Resistance		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
204	Thermocouple	Thermal emf Test	ANSI MC-96.1:1982	
	compensating cables		IS 8784:1987	
205	Thermoplastic elastomeric insulation and sheath of electric	Hot deformation test / Pressure Test at High Temperature	IS 10810 (Part 15): 1984	
	cable	Loss of Mass	IS 10810 (Part 10): 1984	
		Cold Impact Test	IS 10810 (Part 21): 1984	
		Cold Bend Test	IS 10810 (Part 20): 1984	
		Heat Shock Test	IS 10810 (Part 14): 1984	
		Colour Fastness to Day Light	IS 10810 (Part 18): 1984	
		Vicat softening Point	IS 10810 (Part 22): 1984	

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Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
206	Thermosetting insulated and Thermoplastic Sheathed cables for electric power, lighting and having low emission of smoke and corrosive gases when effected by fire	Ageing in Air Oven Cold Bend Test Cold Impact Test Compatibility Test Conductor Resistance Elongation Test at Low Temperature Flame Retardance Test on Bunched cable Halogen Acid Gas Evolution / Corrosive & halogen acid gas High Voltage test at room temperature Hot deformation test / Pressure Test at High Temperature Hot Set Test Insulation Resistance Shrinkage Test Smoke Density under Fire Conditions	BS 7211:2012	

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Tear Resistance Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions Test under Fire Conditions / Flammability Test Water Absorption Test (Gravimetric) Water Absorption Test (Gravimetric) Abrasion resistance test Ageing in air oven of Insulation and Sheath having low Emission of smoke and Corrosive Gases when affected by Fire for Working Voltages upto and including 1100 V A.C and 1500 V D.C Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and Flammability Test Water Absorption Test (Gravimetric) Abrasion resistance test IS 17505(Part-1):2021 Ageing in air oven of Insulation and Sheath Annealing Test (For Copper) Assessment of halogen on insulation and sheath - Chlorine and bromine content expressed as content of HCL	S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
Assessment of halogen on insulation and sheath - Conductivity test	207	Insulated Fire Survival cables for fixed Installation having low Emission of smoke and Corrosive Gases when affected by Fire for Working Voltages upto and including 1100 V A.C and	Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions Test under Fire Conditions / Flammability Test Water Absorption Test (Gravimetric) Abrasion resistance test Ageing in air oven of Insulation and Sheath Annealing Test (For Copper) Assessment of halogen on insulation and sheath - Chlorine and bromine content expressed as content of HCL Assessment of halogen on insulation and sheath -		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Assessment of halogen on insulation and sheath - Fluorine content		
		Assessment of halogen on insulation and sheath - Presence of fluorine		
		Assessment of halogen on insulation and sheath-pH test	-	
		Cold Bend Test	_	
		Cold Impact Test		
		Conductor Resistance Test		
		Dimension of armouring material		
		Elongation at break for armouring metrial		
		Elongation of Insulation and Sheath		
		Flame test on bunched cable		
		Flame test on single cable		
		Heat Shock		
		High voltage test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Hot Deformation Test		
		Hot Set Test	-	
		Insulation resistance test	-	
		Mass of zinc coating	-	
		Oxygen Index Test	-	
		Ozone resistance test	-	
		Persulphate Test for Tinned Conductor		
		Resistance to Fire , Water and shock (Category F30, Category F60, Category F120)		
		Resistance to fire alone (Category F3) (Symbol F)	_	
		Resistance to fire and mechanical shock (Category F3), (Symbol S)		
		Resistance to fire and water (Category F3) (Symbol W)		
		Resistivity test of armour (wire/strips)	-	
		Shrinkage Test	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Smoke density		
		Temperature index test	_	
		Tensile strength of armouring material	_	
		Tensile Strength of Insulation and Sheath	-	
		Test for Thickness of Insulation and Sheath	_	
		Torsion test on galvanized steel wire for armouring	-	
		Uniformity of zinc coating (dip test)	-	
		Water Absorption (Gravimetric)	-	
		Water immersion test (effect of water on sheath of cable) on finished cable Elongation at break		
		Water immersion test (effect of water on sheath of cable) on finished cable Tensile Strength		
		Winding / Wrapping test on galvanized steel grip for armouring	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			-	
208	Thermosetting insulated, armoured cables for voltages of 600/1000V and	Abrasion Test Ageing in Air Oven	BS 5467:2016	
	1900/3300V	Conductor Resistance		
		Dimension for Armouring Material		
		Insulation Resistance	-	
		Loss of Mass	-	
	Mass of Zinc 0	Mass of Zinc Coating	-	
		Resistivity & Conductance test of Armour (Wires/strips)		
		Shrinkage Test	-	
		Tensile strength & Elongation at break for armouring material		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
209	Thermosetting insulated, armoured cables having low emission of smoke and corrosive gases when affected by fire	Torsion Test on Galvanized steel wire for Armouring Uniformity of Zinc coating (Dip Test) Winding/ Wrapping Test on Galvanized steel strip for Armouring Abrasion Test Ageing in Air Oven Cold Bend Test Cold Impact Test Compatibility Test Conductor Resistance Dimension for Armouring Material Elongation Test at Low Temperature Flame Retardance Test on Bunched cable Halogen Acid Gas Evolution / Corrosive & halogen acid gas	BS 6724:2016	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		High Voltage test at room temperature		
		Hot deformation test / Pressure Test at High Temperature		
		Hot Set Test		
		Insulation Resistance		
		Mass of Zinc Coating		
		Shrinkage Test		
		Smoke Density under Fire Conditions	-	
		Tear Resistance		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
		Water Absorption Test (Gravimetric)		
		Winding/ Wrapping Test on Galvanized steel strip for Armouring	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
210	Thermosetting insulated, armoured Fire-Resistant cables having low emission of smoke and corrosive gases when affected by fire	Abrasion Test Ageing in Air Oven Cold Bend Test Cold Impact Test Compatibility Test Conductor Resistance Dimension for Armouring Material Elongation Test at Low Temperature Flame Retardance Test on Bunched cable Halogen Acid Gas Evolution / Corrosive & halogen acid gas High Voltage test at room temperature Hot deformation test / Pressure Test at High Temperature Hot Set Test	BS 7846:2015	
		Insulation Resistance		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Mass of Zinc Coating		
		Resistance to Fire (Category F30, Category F60, Category F120)		
		Resistance to fire alone (Protocol C)		
		Resistance to fire to with water (Protocol W)		
		Resistance to fire with mechanical shock (Protocol Z)		
		Shrinkage Test		
		Tear Resistance		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
		Water Absorption Test (Gravimetric)		
		Winding/ Wrapping Test on Galvanized steel strip for Armouring		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
211	Thermosetting Insulated, non-armoured cables for fixed installations	Ageing in Air Oven Bending Test at low Temperature Cold Impact Test Conductivity Test Conductor Resistance Elongation Test at Low Temperature Heat Shock Test High Voltage test at room temperature Hot deformation test / Pressure Test at High Temperature Hot Set Test Loss of Mass Ozone Resistance Test pH Test Tensile strength and elongation at break on Insulation and Sheath	BS 7889:2012	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Test under Fire Conditions / Flammability Test		
		Water Absorption Test (Gravimetric)		
212	UV Exposure of non-metallic materials	UV Test	ASTM G151-19	
	materials		ASTM G154-23	
213	Water Absorption of Plastics	Water Absorption Test	ASTM D570-22	
214	Welding Cables	Ageing in Air Bomb	IS 9857:1990	
		Ageing in Air Oven	<u>-</u>	
		Annealing Test for Copper Wire	-	
		Conductor Resistance		
		High Voltage test (Water immersion)	-	
		Hot Set Test	-	
		Oil Resistance Test		
		Static Flexibility Test	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
215	Winding Wires for Submersible Motors: Cross linked Polyethylene Insulated and Polyamide Jacket Wires	Annealing Test for Copper Wire Accelerated Water Absorption Test (Electrical) Ageing in Air Oven Conductor Diameter Conductor Resistance Heat Shock Test High Voltage test (Water immersion) Hot deformation test / Pressure Test at High Temperature Hot Set Test Insulation Resistance Overall Dimensions Shrinkage Test Spark Test	IS 8783 (Part 4 Sec2): 1995	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
216	Winding Wires for submersible motors: HR PVC Insulated Wires	Tensile strength and elongation at break on Insulation and Sheath Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions Water Absorption Test (Gravimetric) Accelerated Water Absorption Test (Electrical) Ageing in Air Oven Annealing Test for Copper Wire Conductor Diameter Conductor Resistance Heat Shock Test High Voltage test (Water immersion) Hot deformation test / Pressure Test at High Temperature Hot Set Test Insulation Resistance	IS 8783 (Part 4,Sec1): 1995	
		Overall Dimensions		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Shrinkage Test		
		Spark Test		
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Water Absorption Test (Gravimetric)		
217	Winding Wires for submersible motors: Polyester	Accelerated Water Absorption Test (Electrical)	IS 8783 (Part 4, Sec3): 1995	capacitance and ten deltabridge
	and Polypropylene Insulated Winding	Ageing in Air Oven		
	Wires	Annealing Test for Copper Wire		
		Conductor Diameter		
		Conductor Resistance		
		Heat Shock Test		
		High Voltage test (Water immersion)		
		Hot deformation test / Pressure Test at High Temperature		
		Hot Set Test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Insulation Resistance		
		modation resistance		
		Overall Dimensions		
		Shrinkage Test		
		Spark Test	1	
		Tensile strength and elongation at break on Insulation and Sheath		
		Test for eccentricity and Thickness of insulation and sheath / Overall Dimensions		
		Water Absorption Test (Gravimetric)		
218	Wires & Cables	Accelerated Water Absorption Test (Electrical)	ASTM D2633:2021	Capacitance and tendeltabridge
		Dielectric Strength Retention Test		
219	zinc or zinc alloy coated non-alloy steel	Electrical resistance	BS EN 10257-1:2011	Kelvin double bridge
	wire for armouring either power or telecommunication cables land cables	Nominal diameter		
		Tensile strength and elongation		
		Torsion test	1	Torsion tester

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			1	
220	Communication Cables	Attenuation	BS EN 50289-1-8: 2017	Cross talk & Attenuation meter
		Characteristic Impedance	BS EN 50289-1-11: 2016	Impedance meter
		Cross Talk	BS EN 50289-1-10: 2002	Cross talk & Attenuation meter
221	Electric Cable	Insulation Resistance Test(Post Thermal Ageing Test)	NPCIL Specification No.I28.KK34.0.0.ET. PM. 2021	Thermal ageing oven
		Absence of faults in insulation	IEC 63294: 2021	HV tester
		Bending Test	IEC 63294: 2021	
		Checking of the durability of clours and markings	IEC 63294: 2021	
		Dielectric Constant	ASTM D150: 2022	
		Dielectric Strength	ASTM D149: 2020	
		Electrical resistance of conductors	IEC 63294: 2021	
		Elogation at Break(Post Thermal Ageing Test)	NPCIL Specification No. I28.KK34.0.0.ET.PM. 2021	
		Flexing Test	IEC 63294: 2021	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		High Voltage Test(Post LOCA Test)	NPCIL Specification No. I28.KK34.0.0.ET. PM. 2021	LOCA Test apparatus & AC HV test setwith Current transformer
		High Voltage Test(Post Thermal ageing Test)	NPCIL Specification No. I28.KK34.0.0.ET.PM. 2021	
		Insulation resistance	IEC 63294: 2021	
		Insulation resistance at temperature above 90°C	IEC 63294: 2021	
		Insulation Resistance Test (Post LOCA Test)	NPCIL Specification No. I28.KK34.0.0.ET. PM. 2021	Million mega ohm meter
		LOCA Test	NPCIL Specification No. I28.KK34.0.0.ET. PM. 2021	LOCA Test apparatus & AC HV test setwith Current transformer
		Long-term resistance of insulation to direct current	IEC 63294: 2021	DC HV test set
		Longitudinal water Penetration Test	IS 7098-2:2011	water penetration test apparatus
		Resistivity	IEC 60468: 1974	Digital ohmmeter
		Measurement of overall dimensions and ovality	IEC 63294: 2021	
		Measurement of thickness of insulation	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Spark Test		7
		Static flexing Test	-	Flexing tester
		Surface resistance of sheath	-	
		Test for Mechanical properties after air oven ageing of insulation consisting of rubber compound		Tensile testing machine
		Test of resistance of sheath to water		
		Voltage Test		
		Voltage test carried out on completed cables		
		Voltage test on cores in water		
		Thermal Ageing Test	NPCIL Specification No. I28.KK34.0.0.ET. PM. 2021	
222	Electric Cables,	Heat shock test	AS/NZS	
	Cords and conductors	Pressure test at high temperature	1660.2.3:1998 (2017)	
		Thermal stability test		
		Capacitance increase after immersion in water	AS/NZS1660.3:1998 (R:2017)	
		Insulation resistance constant Partial discharge test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Spark Test		
		Tan d Measurement as function of temperature		
		Ten d Measurement as function of voltage		
		Voltage Test		
		Volume resistivity of semiconductive screen		
		Continuity test for nickel plating		
		Continuity test for tin or silver plating		
		Mass of coating of armour wires		
		Measurement of diameter of wire		
		Measurement of thickness of metallic sheath		
		Ageing in air oven		
		Loss of mass Test	_	
223	Insulating and sheathing materials	Ageing in calcium bromide brine	IEC 60092-360: 2021	
	with drilling fluids resistance properties	Ageing in IRM 903		
		Aging in oil-based test fluid		
		Elongation at break		
		Tensile strength		
		Volume swelling		
		Weight change		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	/ Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
224	Insulation, Extruded semi-conductive screens and Non- Metallic Sheaths	Measurement of thickness and diameter Bending test at low temperature for insulation and sheath	AS/NZS 1660.2.1: 1998 (R:2017)	
		Elongation at low temperature for sheath Gravimetric water absorption		
		Impact test at low temperature for insulation and sheath		
225	Insulation, Extruded Semi-Conductive	Shrinkage Test	AS/NZS 1660.2.4: 1998 (R:2017)	
	screens and Non- Metallic Sheaths	Test for mechanical properties of Insulation and sheath	AS/NZS 1660.2.1: 1998 (R:2017)	
226	Metallic materials - Tensile testing	Elongation after break Elongation at break	ISO 6892-1: 2019	
227	Metallic materials - Wire - Simple torsion test	Torsion Test	ISO 7800: 2012	Torsion tester
228	Metallic materials - Wire - Wrapping test	Wrapping Test	ISO 7802: 2013	
229	Overhead distribution cables of rated voltage U0/U(Um): 0,6/1	Bending Test Conductor resistance tests	HD 626 S1 Part-2 : 1996	Mendrells
	(1,2)kV	High voltage tests Insulation resistance test		

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Resistance of the insulation to weather conditions Test for capillary water rising Testing of adherence of insulation Testing of mechanical strength of conductors		
		Thermomechanical behavior of messenger	-	Thermo mecha nical stress tests apparatus
230	Polyethylene and polypropylene Materials	Carbon Black Content Carbon Black Dispersion Melt flow Index	AS/NZS 1660.2.4 (R:2017):1998	Carbon black test apparatus,melt flow test apparatus
231	Power, control and communication	Measurement of low level of halogen content	IEC 60754-3: 2018	Chromatograph test apparatus
	cables	Tensile strength Ultimate elongation at break	ASTM D638: 2022	
		Carbon dioxide Carbon Mono Oxide (CO)	BS EN 50575:2014 BS EN50399: 2022	CPR Test apparatus
		Droplets and/or Particles Fire Growth Rate Index (FIGRA)		
		Oxygen		

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Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Peak Heat release Rate(Peak HRR)		
		Peak smoke production rate (Peak SPR)		
		Total heat release(THR)		
		Total smoke production (TSP)		
		Vertical Flame Spread (FS)		
232	Steel wire and wire products	Uniformity of zinc and zinc aluminum coating (Or dipping test)	ISO 7989-2: 2021	Copper sulphate solution
233	Electric Cables	Anti Rodent Test	TEC/GR/FA/DWC- 034/02:2019	
234	Road Vehicles- Automotive Cables	1. Dimensional tests: - Cable outside diameter - Insulation thickness - Conductor diameter - Cross sectional area - In-process cable outside diameter 2. Electrical tests: - Conductor resistance - Determination of temperature coefficients	ISO 19642-1:2023, ISO 19642-2:2023, ISO 19642-4:2019, ISO 19642-5:2019	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		 Withstand voltage after environmental testing Insulation Faults Insulation Volume resistivity Mechanical Tests Strip force Abrasion Sandpaper abrasion test Scrape abrasion test Breaking force of the finished cable Cyclic bending Flexibility 4.Environmental Tests Specimen preparation and winding tests Long term heat ageing, 3000h at temperature class rating. 		
235	Wire and Cables	Cyclic Bending Test UV Test	ISO 19642-2 : 2023 UL-2556:2021	Cyclic Bending Test Apparatus
200	TTHE GITA CADICS	0 1 1000	02 2000.2021	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Physical properties of conductors (tensile strength, elongation at break, and ultimate strength)		
236	Concentric Neutral Cables, Rated 5 Through 46 KV	Dry Electrical Test	ICEA S-94-649-2021	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
237	Insulating and Sheathing Materials for Cables	1. Properties in the state as manufactured -Minimum tensile strength -Minimum elongation at break 2. Test for tear resistance 3. Properties after ageing in air oven -Tensile Strength -Elongation at break 4. Properties after ageing in air bomb - Tensile Strength - Elongation at Break 5. Hot Set Test -Elongation under load -Elongation after unloading 6. Mineral oil immersion test - Tensile strength - Elongation at break 7. Linear swell test	BS 7655-2.6:2000 BS 6469-99.1:1992	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
	T	1	T = = =	1
		8.Halogen gas emission Test	BS EN 60754-1:2014	
238	Aluminum alloy wire for Stranded	Tensile Strength	SS 424 08 13:2005	
	conductors for overhead lines-Al	Elongation		
	59 conductors.	Wrapping Test		
		Resistivity of Wire		
		Diameter Measurement		
		Resistance of conductor and wire		
		Wire Diameter Test	SS 424 08 14:1989	
		Breaking load Test		
		Conductor Resistance Test		
	Fiber Optic cable for Cable TV Application	Crush Test	IS 17046:2018	Tensile - Compression Machine , Crush Test Plates
		Abrasion test		Abrasion Test Apparatus
		Impact Test		Impact Test Apparatus
		Repeated Bending		Repeat Bending Tester
		Torsion Test		Torsion Test Apparatus
		Cable Bend Test (Flexing)		Two Pully Flexing

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Material/Products Component/Parameter

S. No.

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Electrical Testing (Laboratory based)

Test Method

Equipment Used

	·	/ Characteristic tested	Specification against which tests are performed	
		Temperature Cycling Test		Damp Heat Test Apparatus
		Attenuation		OTDR Test Apparatus
240	Optical Fiber Cable	Crush Test	IEC 60794-1-21 : 2015	Tensile - Compression Machine , Crush Test Plates
		Abrasion test		Abrasion Test Apparatus
		Impact Test		Impact Test Apparatus
		Repeated Bending		Repeat Bending Tester
		Torsion Test		Torsion Test Apparatus
		Cable Bend Test (Flexing)		Two Pully Flexing
		Temperature Cycling Test		Damp Heat Test Apparatus
		Attenuation		OTDR Test Apparatus
241	Continuously Cast and	Dimension	IS 12444: 2020	
	Rolled Electrolytic Copper wire Rods for	Freedom from efects		
	Electrical Conductors	Mechanical Properties (Tensile and Elongation) Surface Test (Compression Test)		
242	SPECIFICATION FOR CONDUCTORS FOR	Tensile Test for Aluminium	IS 8130: 2013	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
	INSULATED ELECTRIC CABLES ANJD FLEXIBLE	Wrapping Test for Aluminium		
	CORDS	Annealing Test for Copper		
		Persulphate Test for Tinned Copper		
		Form of Conductor		
		Joints in Conductor		
		No. of Wires in Stranded Conductor		
		Direction of Lay		
		Dimension of wires in the conductor		
		Resistance Test		
	Mild Steel Wire For	Dimension & Sizes		
	General Engineering Purposes	Bend Test	IS 280: 2006	
			IS 280:2006,	
		Coating Test	IS 4826:2023	
		Coating Test (Mass of Zinc Test)		
		Coating Test	IS 280:2006,	
		(Uniformity of Zinc)	IS 12753:1989	
		Coating Test		
		(Adhesion of Zinc)		
		Carbon Manganese	IS 280 :2006	Optical emission spectrometer,

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Sulphur Phosphorous Silicon Aluminium Copper		Atomic absorption spectrophotometer, UV-Visible spectrometer
244	Mild Steel Wire rods For General Engineering Purposes	Sizes & Tolerance Carbon Manganese Sulphur Phosphorous Silicon Aluminum Copper		Optical emission spectrometer, Atomic absorption spectrophotometer, UV-Visible spectrometer
245	Aluminium Conductor for Overhead Transmission (Aluminium Conductor , Galvanized Steel- Reinforced for extra High Voltage)	Measurement of Dimensions Visual Examination /	IS 398 Part-6:2021	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Measurement of Lay Ratio Uniformity of Zinc Coating Mass of Zinc Coating		
		Torsion Test of Galvanized Steel wire		
246	Wires and Cables Insulation / Sheath	Elongation Test Resistance to the Vertical Flame Propagation of Flame and dropping of Flaming particles of a wire, cable, or cord	UL 2556:2021	
		Continuity of Conductors		
		Dielectric voltage-withstand		
		Dielectric Breakdown		
		Cold Bend		
		Cold Impact		
		Abrasion test		
		Crush Test Flexing of Shielded cables Halogen Acid Gas		
247	Wires and Cables	Emission	ISO 14572: 2011	Cyclic Bending Test
241	WITES ATTU CADIES	Cyclic Bending Test		Apparatus
248	Flame test VW1	Flame Test VW-1		Flammability Test Apparatus as per UL-1581/ UL-2556

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
249	Round Wire Concentric Lay Overhead Conductor	Joints in aluminium wires Surface Condition Lay ratio Direction of Lay Cross-sectional area of Aluminium portion Breaking strength wires Linear Density (Mass per unit length) Conductor Strength Diameter of wires Overall Diameter	IEC 61089:1991	
		Resistance Test of Aluminium Wires		
250	Conductors for overhead lines - Coated or cladded metallic wire for concentric lay stranded conductors	Freedom from defects Joints in the wires Surface Condition Lay ratio Direction of Lay Diameter of wires from direct measurement Diameter of wires from weight measurement Stress at 1% extension , tensile strength & elongation	IEC 63248:2022	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Stress at 1% extension & tensile strength		
		Elongation at break Ductility Test (Torsion Test)		
		Ductility (Wrapping Test)		
		Reverse bend test		
		Coating mass or		
		cladding thickness test Adherence of coating	<u> </u>	
		or cladding test (Zinc		
		or Zinc-aluminium		
		Alloy coating)		
		Adherence of coating or		
		cladding test (Aluminum cladding test)		
		Coating Adherence	_	
		heat resistance test		
		Dipping Test		
		Resistivity		
251	FOR FIRE SURVIVAL,	Critical Oxygen Index	EDD50-13:2012 Rev-1	Oxygen Index Test
	HIGH TEMPERATURE	Temperature Index		Apparatus
	ZONE AND FIRE			Halogen Content
	RETARDANT HALOGEN FREE SHEATHED	Halogen Content		Test Apparatus
	ELECTRON BEAM			Toxicity Index Test
	CROSSLINKED	Toxicity Index	_	Apparatus
	ELECTRIC CABLES	Tensile Strength		Tensile Testing
		Elongation at break		Machine
				Hot Set Test
		Hot Set Test		Apparatus

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
			<u> </u>	Heating Oven
		Resistance to fluids		Heating Oven , various fluids
			-	Tensile Testing
		Tear Resistance		Machine, tear
				resistance die
			-	Thermal Endurance
		The was all Findings as		Heating ovens ,
		Thermal Endurance		Tensile testing
				machine
		Assoluted Assiss		Tensile testing
		Accelerated Ageing		machine
		Smoke Index	-	Smoke Density Test
		Smoke index		Apparatus
			-	3 Meter cube (
		Smoke density		Smoke Density -
		Smoke density		Smoke Emission Test
				apparatus)
		Ozone Resistance		Ozone Resistance
		Ozone Resistance		Test Apparatus
		Cold Elongation at -		Cold Elongation Test
		2°C +/-3°C for 4 hours		Apparatus
				Heating Oven,
		Heat Shock		thermostatically
		Treat Strock		controlled, steel
				mandrels
			1	Water Bath
		Insulation Resistance		Thermostatically
		Constant		controlled , million
				megohm meter

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Ageing in Air Oven at 150°C +/-3°c for 10 days Acid Gas generation / corrosivity of combustion gases		Thermal Ageing oven , Tensile testing Machine Halogen Content Test apparatus
	Test on extruded over sheath with a special protective function	D.C. voltage test Spark test Abrasion test		DC HV test set (upto 80 KV) Spark tester Abrasion test apparatus
	Test methods used in the United Kingdom but not specified in BS EN 60811-Electrical tests·	Method of test for insulation resistance constant (K value) Method of test for power factor and permittivity Water absorption determined by the capacitance method	BS 6469-99.2:1992	
	METHODS OF TEST FOR RESISTANCEOF METALLIC ELECTRICAL RESISTANCE MATERIAL	ELECTRICAL RESISTANCE	IS 3635: 1966	
255	LV Cables	TEST PROCEDURE FOR ANTI-RODENT & ANTI- TERMITE TEST OF LV CABLE	I28.KK34.0.0.ET.PM.PR0 88 LT/KK34/EDRC-O18155- E-PG-0-VD-072 I26.KK34.0.0.ET.QFS.PR 017	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
256	Winding wires for	1. Tests on Conductor	IS 8783-3: 1995	
	submersible motors - METHODS OF TESTS	Conductor diameter	Annex A of IS 8783-3: 1995	
		Conductor resistance	IS 10810 Part-5:1984	
		Annealing test	IS 10810 Part-1:1984	
		2. Tests on Insulation and Jacket		
		Test for thickness	IS 10810 Part-6:1984	
		Tensile strength and elongation	IS 10810 Part-7:1984	
		Thermal ageing in air	IS 10810 Part-11:1984	
		Heat shock	IS 10810 Part-14:1984	
		Hot set	IS 10810 Part-30:1984	
		Melting point	Annex B of IS 8783-3: 1995	
		Spark test	IS 10810 Part-44:1984	
		3. Tests on Finished Wire		
		Overall dimensions	Annex A of IS 8783-3: 1995	
		High voltage test	IS 10810 Part-45:1984	
		Spark test	IS 10810 Part-44:1984	
		Insulation resistance	IS 10810 Part-43:1984	
		Shrinkage	IS 10810 Part-12:1984	
		Hot deformation	IS 10810 Part-15:1984	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter	Test Method	Equipment Used
		/ Characteristic tested	Specification against	
			which tests are	
			performed	
	Т	T .	T .	Т
		Water absorption	IS 10810 Part-28/33:	
0.5.7			1984	
257	Electric cables	Electric cables- Extended	EN 50576:2023	
		application of test results		
		for reaction to fire		
	Conductors and	TENSILE STRENGTH AND	AS/NZS 1660.1:1998	
	metallic components	ELONGATION TESTS	(2017)	
		CONDUCTOR OR ARMOUR		
		TINSEL CONDUCTORS		
		WRAPPING TEST	-	
		METAL PLATING TESTS		
		CONTINUITY TEST FOR TIN		
		OR SILVER PLATING		
		CONTINUITY TEST FOR		
		NICKEL PLATING		
		MASS OF COATING OF		
		ARMOUR WIRES		
		MEASUREMENT OF		
		METALLIC SHEATH		
		AND WIRES		
		MEASUREMENT OF		
		THICKNESS OF		
		METALLIC SHEATH		
		MEASUREMENT OF		
		DIAMETER OF WIRES		
	Insulation, extruded	HOT SET TEST	AS/NZS 1660.2.2:1998	
	semi-conductive	THERMAL AGEING	(2017)	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
	screens and non- metallic sheaths— Methods specific to elastomeric, XLPE and XLPVC materials	MINERAL OIL IMMERSION TEST		
260	Insulation, extruded	THERMAL AGEING	AS/NZS 1660.2.3:1998	
	semi-conductive screens and non-	Loss of mass	(2017)	
	metallic sheaths— Methods specific to PVC and halogen free thermoplastic materials	Test for extrusion of plasticizer (Loop test)		
	Insulation, extruded semi-conductive screens and Non-metallic sheaths—Methods specific to polyethylene and polypropylene materials	RESISTANCE TO ENVIRONMENTAL STRESS CRACKING	AS/NZS 1660.2.4:1998 (2017)	
261	Electrical Cable	IMPULSE TEST	AS/NZS 1660.3:1998 (2017)	
262	Test on electric and optical cables under fire conditions.	Test for vertical flame propagation for a single insulated wire or cable	AS/NZS IEC 60332.1.1: 2017 AS/NZS IEC 60332.1.2: 2017 AS/NZS IEC 60332.1.3: 2017	

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S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
263	Electrical Cable	Complete cable and flexible cord	AS/NZS 1660.4.1:1998 (2017)	
		Fire tests—Tests on bunched cables	AS/NZS 1660.5.1:2005	
		Fire tests—Smoke density	AS/NZS 1660.5.2:2006	
		Fire tests— Determination of the amount of halogen acid gas evolved during the combustion of polymeric materials taken from cables		
		Fire tests—Determination of degree of acidity of gases evolved during the combustion of materials taken from electric cables by measuring pH and conductivity	AS/NZS 1660.5.4:1998	
		Fire tests— Circuit integrity under fire conditions	AS/NZS 1660.5.5:2005	
		Fire tests — Test for combustion propagation	AS/NZS 1660.5.6:2005	
264	Electrical Cable	Conductor diameter Conductor Resistance Persulphate Test/ TinningTest Annealing test for copper Tensile Strength for Aluminium Wires	AS/NZS 4961:2003 (2017)	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		T =	1	
		Screen Resistance		
		Measurement of insulation and sheath thickness		
		High voltage a.c test for 4 h		
		High voltage a.c test for 4 h on sheath		
		Insulation resistance constant of sheath		
		High voltage a.c test for 5 Min on insulation		
		Spark test a) On Cores b) On Sheath		
		Wrapping test for		
		aluminum wire		
		Ageing in air oven		
		Capacitance increase, after immersion in water		
		Carbon black content	_	
		Carbon black dispersion	-	
		Environmental stress cracking		
		Heat Shock		
		Hot set test	-	
		Insulation resistance constant		
		Loss of mass test	1	
		Oil immersion test	-	

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Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		pH test Pressure test at high temperature Tensile strength and elongation of insulationand sheath Volume resistivity test Conductivity Test Water absorption test		
265	Electrical Cable	Resistance of conductors Voltage test at 2 000 V Measurement of insulation thickness Measurement of overall diameter Ovality Tensile test before ageing Tensile test after ageing in the air oven Hot set test	IEC 60245-3:1994	
266	Electrical Cables	Resistance of conductors Voltage test on cores according to specified insulation thickness: - at 1 500 V up to and including 0,6 mm - at 2 000 V exceeding 0,6 mm	IEC 60245-4:2011	

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118-119, First Floor, Sushant Tower, Sector – 56, Gurugram – 122011, Haryana, India.





SCOPE OF ACCREDITATION

(Annexure to Certificate of TL - 101)

Laboratory Name: M/s RTRC LIMITED, Plot No. 296, Sector-7, Phase-II, Industrial Estate,

IMT Manesar, Gurugram (Haryana)-122050

Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Voltage test on completed cable at 2000 V Measurement of thickness of insulation Measurement of thickness of sheath Measurement of overall diameter: - mean value - ovality Tensile test before ageing of insulation Tensile test after ageing in the air oven of insulation Tensile test after ageing in the air bomb of insulation Hot set test of insulation	performed	
		Ozone resistance test of insulation Tensile test before ageing of sheath Tensile test after ageing in the air oven of sheath Hot set test of sheath		

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118-119, First Floor, Sushant Tower, Sector – 56, Gurugram – 122011, Haryana, India.





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Validity 17.06.2024 to 16.06.2026 Amended on 04.01.2025

Electrical Testing (Laboratory based)

S. No.	Material/Products	Component/Parameter / Characteristic tested	Test Method Specification against which tests are performed	Equipment Used
		Flexing test followed, after immersion in water, by a voltage test: at 2 000 V on completed cable having two cores For cables having more than two cores: - at 1 500 V on cores with specified insulation thickness up to and including 0,6 mm - at 2 000 V on cores with specified insulation thickness exceeding 0,6 mm		
		Test at low temperature Bending test for sheath	_	
267	for Aluminum 1350 Drawing Stock for Electrical Purposes	Diameter Tensile Strength Joints	ASTM B233-97(2021)	
		Resistivity	4 OTM D000/D00014	
	Aluminum 1350 Round Wire, Annealed and Intermediate Tempers, for Electrical Purposes	Diameter Tensile Strength Joints Resistivity	ASTM B609/B609M- 12(2021)	
		Surface Finish		

^{*}Amended to include year of test standard.

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